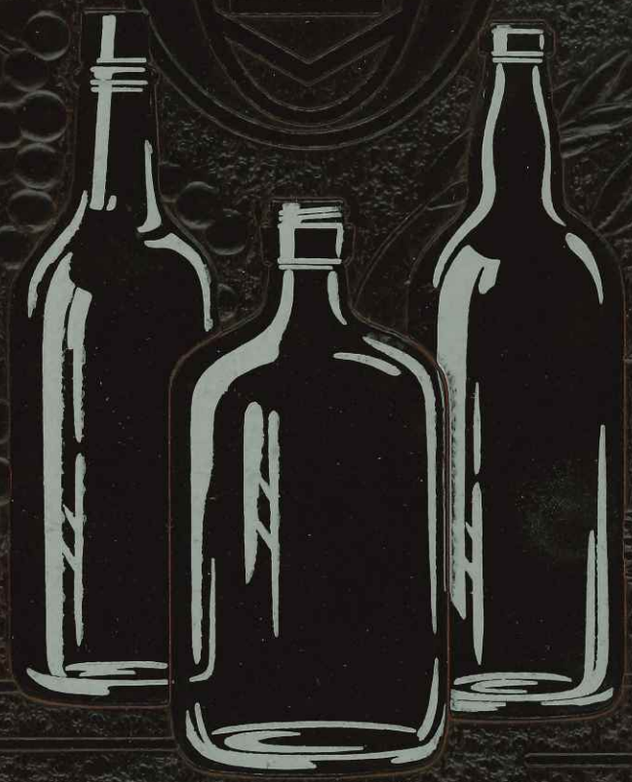
DESIGN

D9

Duraglas CONTAINERS



FOR DISTILLED SPIRITS
WINES AND CORDIALS

OWENS-ILLINOIS GLASS COMPANY

LIBRARY

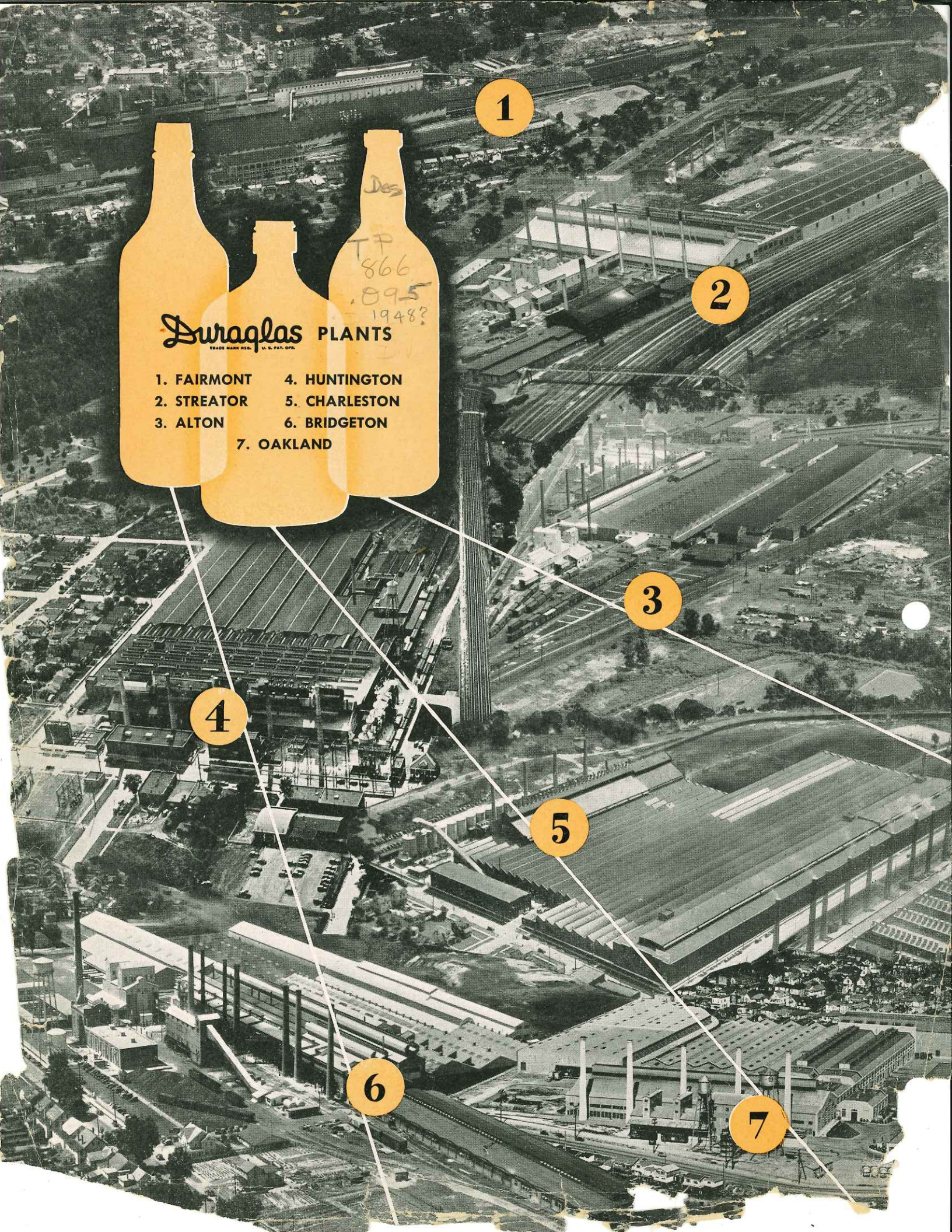
MAY 10 1948

U. S. PATENT OFFICE

FOR DISTILLED SPIRITS
WINES AND CORDIALS

OWENS-ILLINOIS GLASS COMPANY
LIQUOR WARE DIVISION
TOLEDO 1, OHIO

No smoking record



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Received
May 10 1948

Patterned with Pride

THE Duraglas bottle is the result of long experience and know-how in the making of glass. Many years of continuous research and engineering have gone into the development of the Duraglas technique of today—making possible the mass production of glass containers with a higher degree of perfection than ever before realized.

Accurate capacity, dependable strength and brilliant luster—these are the qualities that make the familiar Owens-Illinois diamond-circle trademark so widely known and respected.

Complete closure service provides a fitting complement to the Duraglas bottle. Caps are obtainable in a wide range of styles, sizes, colors and in private patterns. Specially designed cartons, strong and durable, afford a full measure of protection in shipping.

We invite your inquiries and urge you to utilize our packaging clinic—without obligation. Let our competent designers and technicians study and recommend a solution to your packaging problems.

Pride is mutual—in the Duraglas bottle.

Look for the famous diamond-circle trademark on the bottom of each Duraglas bottle

. . . your guide to dependability

Research

THE MOST exacting standards are the rule with Owens-Illinois. From raw materials to finished product, the processes in the making of the complete glass package are governed by strict quality control. Duraglas quality is never static thanks to constant research. New concepts and measures of quality are brought to the fore year after year as a result of ceaseless study and experiment. Our research goes beyond the analysis and improvement of the basic physical properties of Duraglas containers. Correct design and use of closures, labels and cartons enter into the creation of the ultimate glass package best suited to specific requirements.

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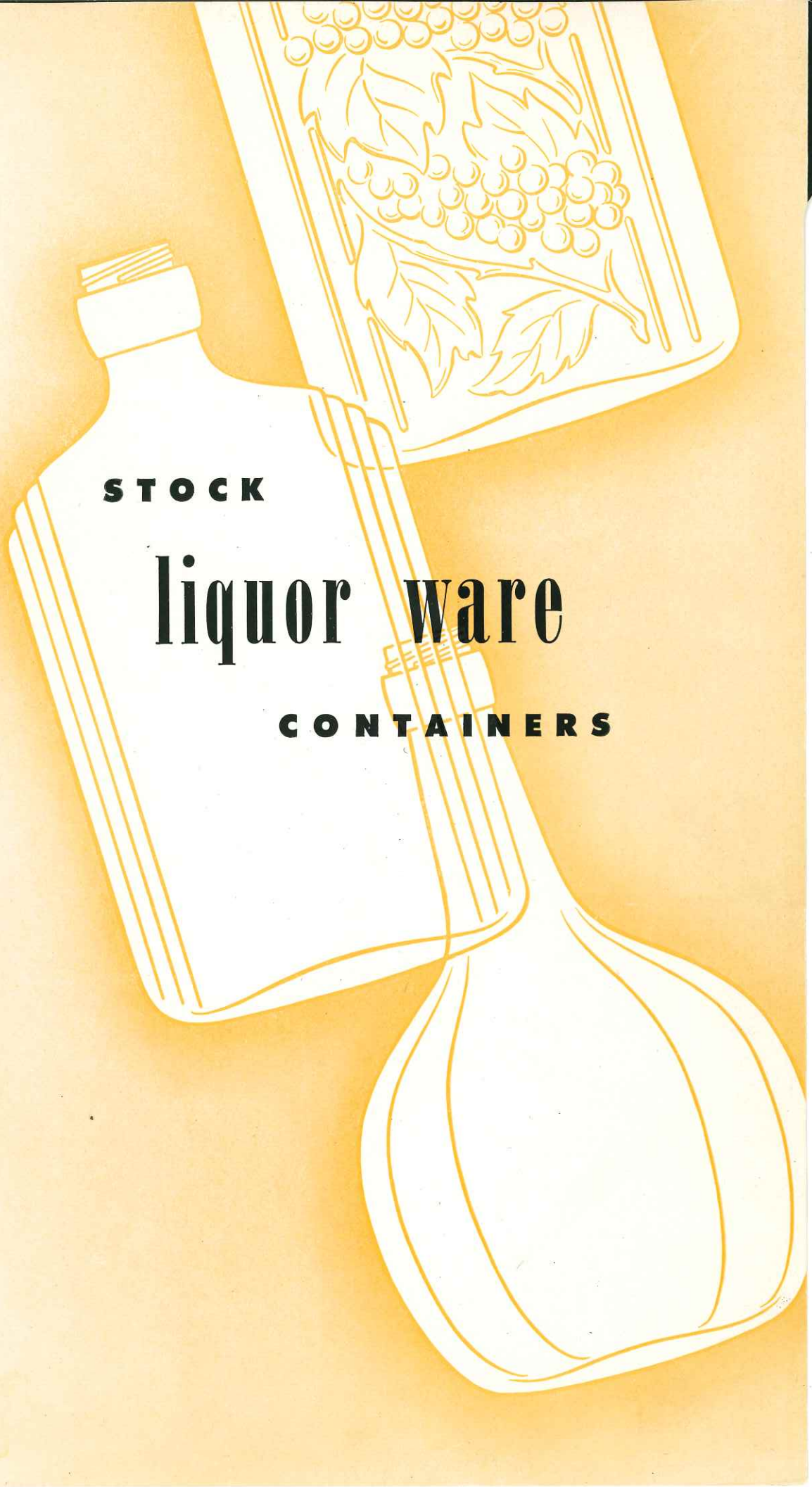
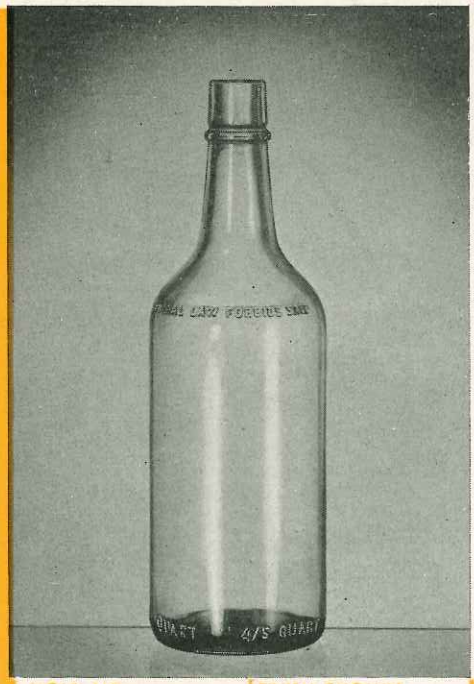


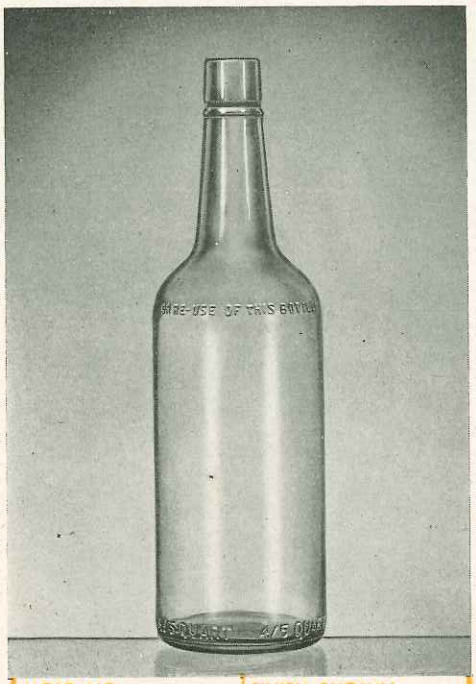
STOCK liquor ware CONTAINERS

STRAIGHT NECK ROUND LIQUOR



MOLD NO.	FINISH SHOWN
L-7544	28B-3100
CAPACITY $25\frac{3}{5}$ Ozs.	FILL POINT 7″
HEIGHT $10\frac{5}{32}$″	WEIGHT 16 Ozs.
BODY SIZE $3\frac{5}{16}$″ Dia.	

MOLD NO.	FINISH SHOWN
L-7545	28B-3100
CAPACITY 32 Ozs.	FILL POINT $7\frac{9}{16}$″
HEIGHT $10\frac{11}{16}$″	WEIGHT 19 Ozs.
BODY SIZE $3\frac{9}{16}$″ Dia.	



MOLD NO.	FINISH SHOWN
L-7586	28B-3100
CAPACITY $25\frac{3}{5}$ Ozs.	FILL POINT $7\frac{1}{4}$″
HEIGHT $10\frac{11}{16}$″	WEIGHT 17 Ozs.
BODY SIZE $3\frac{1}{4}$″ Dia.	

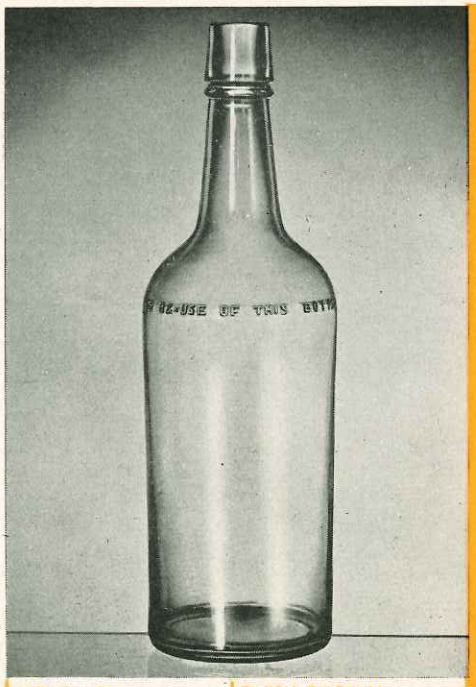
MOLD NO.	FINISH SHOWN
L-7587	28B-3100
CAPACITY 32 Ozs.	FILL POINT $7\frac{17}{32}$″
HEIGHT $11\frac{1}{8}$″	WEIGHT 19 Ozs.
BODY SIZE $3\frac{9}{16}$″ Dia.	

STRAIGHT NECK ROUND LIQUOR

MOLD NO.	FINISH SHOWN
L-6634	28-1600
CAPACITY 32 Ozs.	FILL POINT $7\frac{11}{16}''$
HEIGHT $10\frac{5}{8}''$	WEIGHT $20\frac{3}{4}$ Ozs.
BODY SIZE $3\frac{5}{8}''$ Dia.	

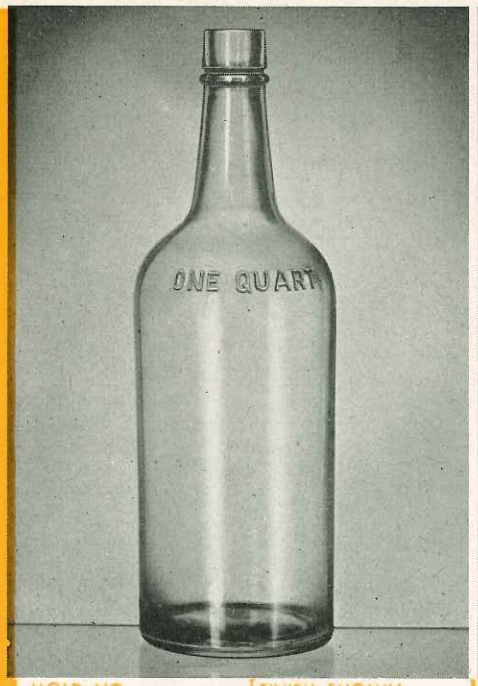
MOLD NO.	FINISH SHOWN
L-6648	28B-3100
CAPACITY 32 Ozs.	FILL POINT $7\frac{9}{16}''$
HEIGHT $10\frac{11}{16}''$	WEIGHT 19 Ozs.
BODY SIZE $3\frac{37}{64}''$ Dia.	

MOLD NO.	FINISH SHOWN
L-7004	28B-900
CAPACITY $25\frac{3}{5}$ Ozs.	FILL POINT 7″
HEIGHT 10″	WEIGHT $16\frac{9}{16}$ Ozs.
BODY SIZE $3\frac{5}{16}''$ Dia.	

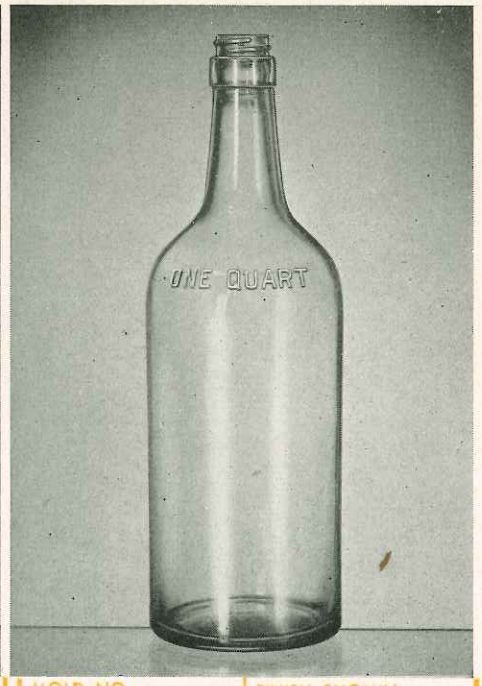


MOLD NO.	FINISH SHOWN
L-7010	34-3100
CAPACITY 32 Ozs.	FILL POINT $7\frac{3}{4}''$
HEIGHT $11\frac{1}{4}''$	WEIGHT 19 Ozs.
BODY SIZE $3\frac{5}{8}''$ Dia.	

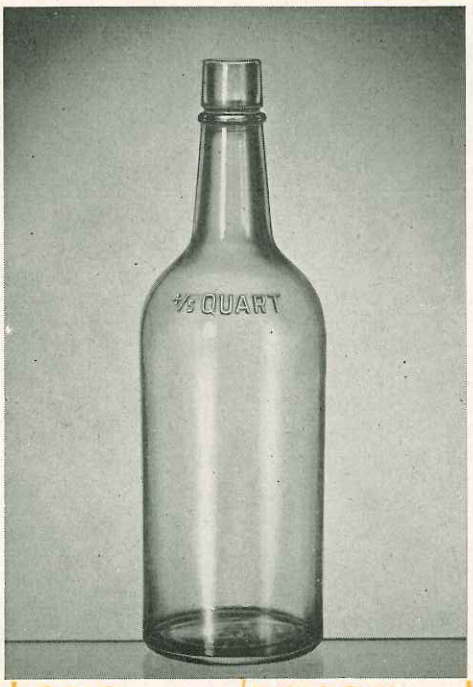
STRAIGHT NECK ROUND LIQUOR



MOLD NO. L-6056	FINISH SHOWN 32-3170
CAPACITY 32 Ozs.	FILL POINT $7\frac{19}{32}''$
HEIGHT $10\frac{49}{64}''$	WEIGHT 19 Ozs.
BODY SIZE $3\frac{43}{64}''$ Dia.	



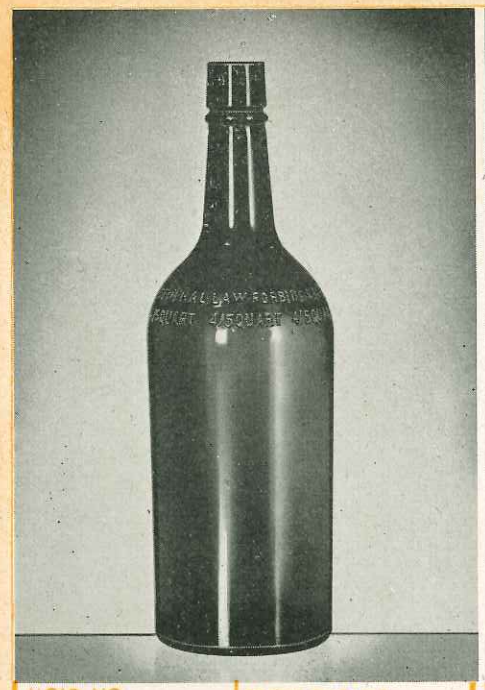
MOLD NO. L-6387	FINISH SHOWN 28B-900
CAPACITY 32 Ozs.	FILL POINT $8\frac{1}{8}''$
HEIGHT $10\frac{3}{4}''$	WEIGHT 21 Ozs.
BODY SIZE $3\frac{5}{8}''$ Dia.	



MOLD NO. L-6995	FINISH SHOWN 28B-3100
CAPACITY $25\frac{3}{5}$ Ozs.	FILL POINT $7\frac{11}{16}''$
HEIGHT $10\frac{5}{16}''$	WEIGHT $18\frac{1}{16}$ Ozs.
BODY SIZE $3\frac{3}{8}''$ Dia.	

MOLD NO. L-6425	FINISH SHOWN 34-3100
CAPACITY 32 Ozs.	FILL POINT $7\frac{9}{16}''$
HEIGHT $10\frac{29}{32}''$	WEIGHT 18 Ozs.
BODY SIZE $3\frac{1}{2}''$ Dia.	

STRAIGHT NECK ROUND LIQUOR



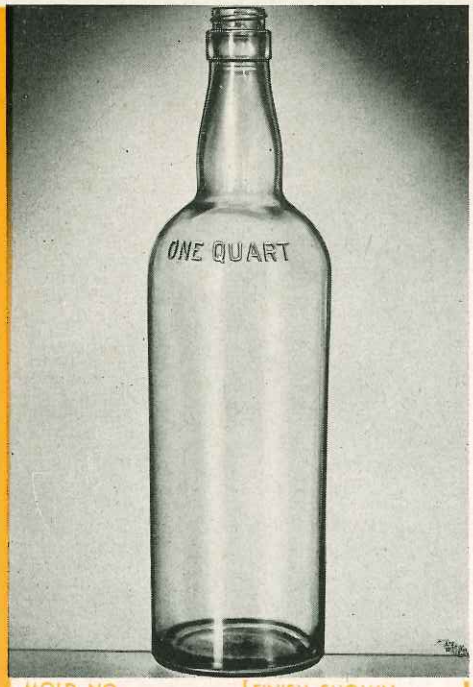
MOLD NO.	FINISH SHOWN
L-6970	28A-3100
CAPACITY $25\frac{3}{5}$ Ozs.	FILL POINT 7″
HEIGHT $10\frac{11}{32}$″	WEIGHT $18\frac{5}{8}$ Ozs.
BODY SIZE $3\frac{7}{16}$″ Dia.	

MOLD NO.	FINISH SHOWN
L-6934	28B-3100
CAPACITY 32 Ozs.	FILL POINT $7\frac{7}{16}$″
HEIGHT $10\frac{7}{8}$″	WEIGHT 19 Ozs.
BODY SIZE $3\frac{7}{16}$″ Dia.	

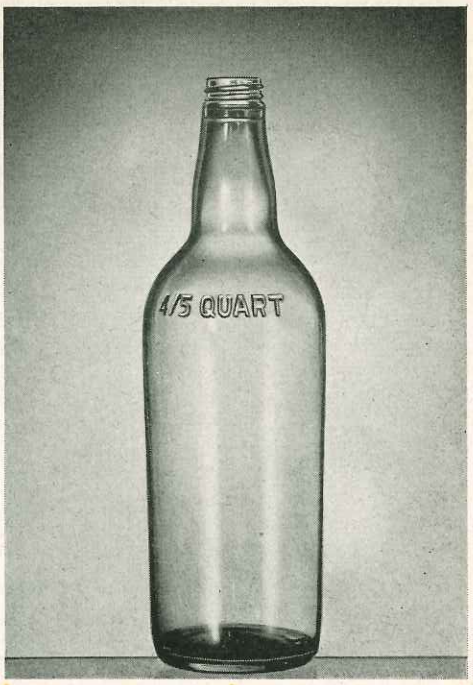
MOLD NO.	FINISH SHOWN
L-6948	28B-3100
CAPACITY 32 Ozs.	FILL POINT $7\frac{9}{16}$″
HEIGHT $10\frac{11}{16}$″	WEIGHT 19 Ozs.
BODY SIZE $3\frac{5}{8}$″ Diam. over Bands	

MOLD NO.	FINISH SHOWN
L-7344	28-442
CAPACITY 64 Ozs.	FILL POINT 11″
HEIGHT $14\frac{3}{8}$″	WEIGHT $29\frac{3}{4}$ Ozs.
BODY SIZE $4\frac{5}{16}$″ Dia. over Bands	

BULB NECK ROUND LIQUOR

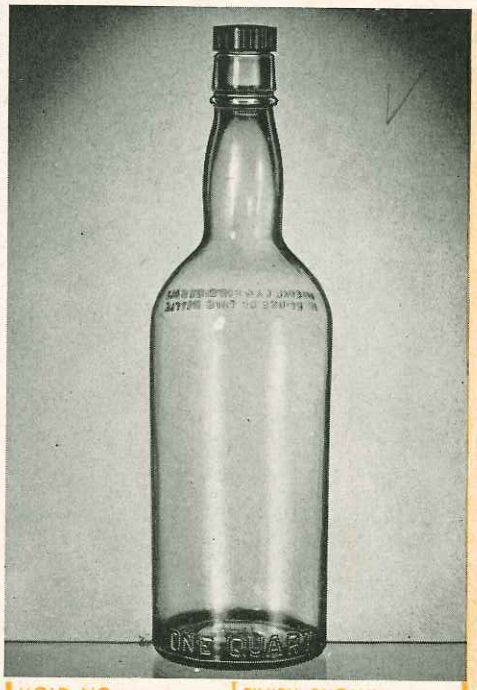


MOLD NO.	FINISH SHOWN
L-6937	28B-900
CAPACITY 32 Ozs.	FILL POINT $9\frac{1}{8}''$
HEIGHT $11\frac{3}{4}''$	WEIGHT 20 Ozs.
BODY SIZE $3\frac{13}{32}''$ Dia.	



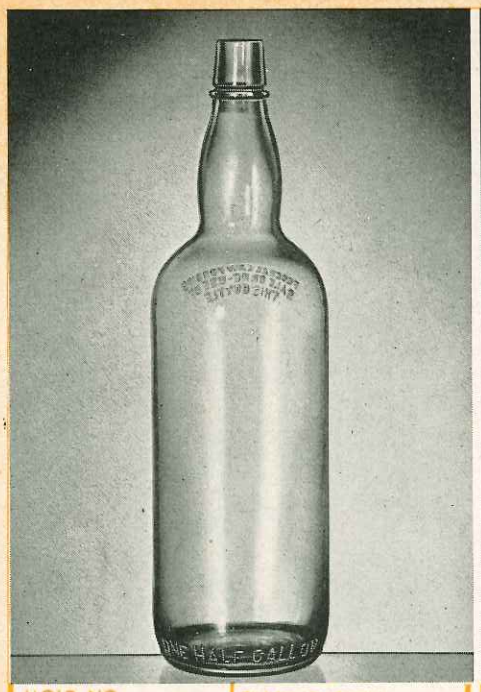
MOLD NO.	FINISH SHOWN
L-7341	28-1600
CAPACITY $25\frac{3}{5}$ Ozs.	FILL POINT $7\frac{11}{16}''$
HEIGHT $10\frac{3}{16}''$	WEIGHT $16\frac{7}{8}$ Ozs.
BODY SIZE $3\frac{21}{64}''$ Dia.	

MOLD NO.	FINISH SHOWN
L-7420	28-3100
CAPACITY $12\frac{4}{5}$ Ozs.	FILL POINT $7\frac{1}{4}''$
HEIGHT $9\frac{13}{32}''$	WEIGHT 12 Ozs.
BODY SIZE $2\frac{21}{32}''$ Dia.	



MOLD NO.	FINISH SHOWN
L-7013	28-400-3100
CAPACITY 32 Ozs.	FILL POINT $8\frac{3}{16}''$
HEIGHT $11\frac{5}{8}''$	WEIGHT 19 Ozs.
BODY SIZE $3\frac{35}{64}''$ Dia.	

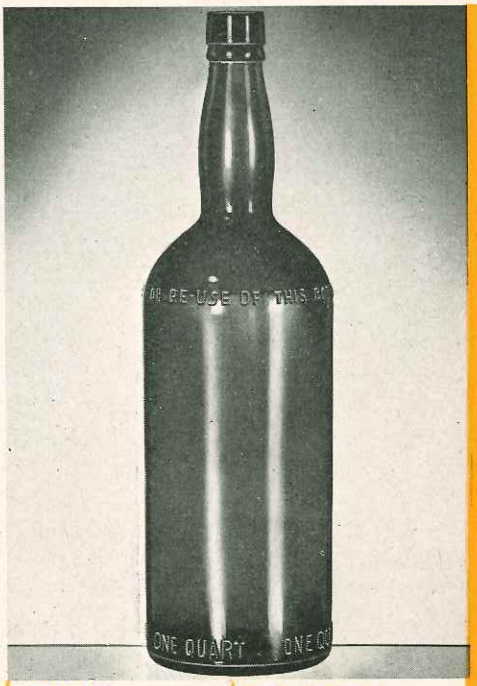
BULB NECK ROUND LIQUOR



MOLD NO.	FINISH SHOWN
L-7016	34-3100
CAPACITY 64 Ozs.	FILL POINT $10\frac{3}{4}''$
HEIGHT $14\frac{1}{2}''$	WEIGHT 30 Ozs.
BODY SIZE $4\frac{17}{64}''$ Dia.	

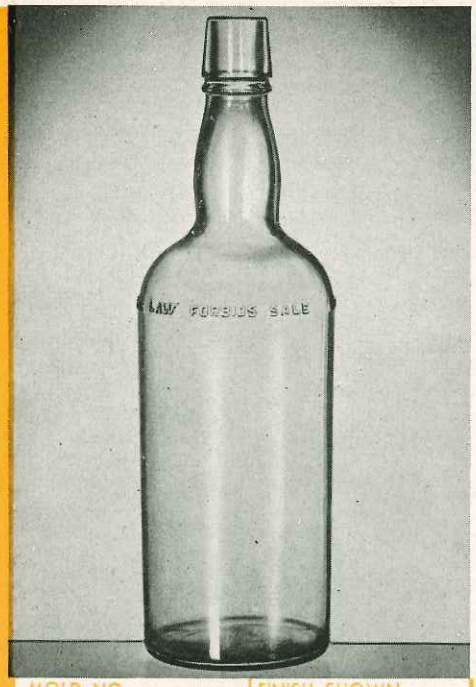
MOLD NO.	FINISH SHOWN
L-7029	28A-3100
CAPACITY $25\frac{3}{5}$ Ozs.	FILL POINT $8\frac{3}{4}''$
HEIGHT $11\frac{15}{32}''$	WEIGHT $19\frac{3}{16}$ Ozs.
BODY SIZE $3\frac{5}{16}''$ Dia.	

MOLD NO.	FINISH SHOWN
L-7200	28A-400
CAPACITY $25\frac{3}{5}$ Ozs.	FILL POINT 9''
HEIGHT $11\frac{9}{32}''$	WEIGHT $17\frac{7}{8}$ Ozs.
BODY SIZE $3\frac{11}{64}''$ Dia.	



MOLD NO.	FINISH SHOWN
L-7395	28-3190
CAPACITY 32 Ozs.	FILL POINT $8\frac{7}{16}''$
HEIGHT $11\frac{5}{8}''$	WEIGHT 22 Ozs.
BODY SIZE $3\frac{37}{64}''$ Dia.	

ROUND LIQUOR MISCELLANEOUS



MOLD NO.	FINISH SHOWN
L-7009	34-3100
CAPACITY 32 Ozs.	FILL POINT $8\frac{1}{16}''$
HEIGHT $11\frac{1}{4}''$	WEIGHT 19 Ozs.
BODY SIZE $3\frac{39}{64}''$ Dia.	

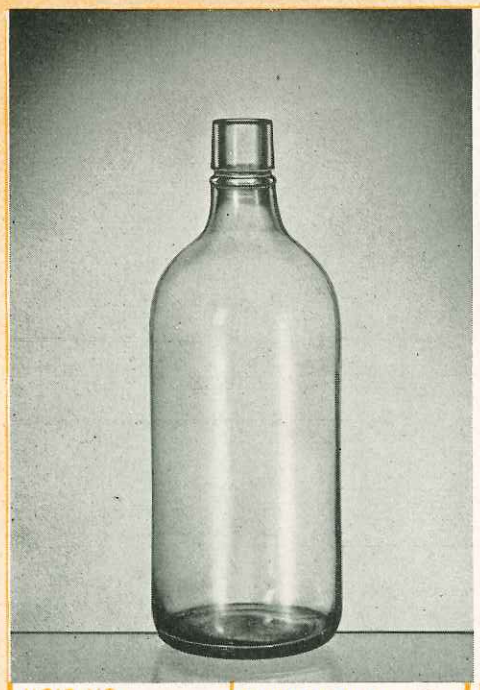
MOLD NO.	FINISH SHOWN
L-7365	28-442
CAPACITY 32 Ozs.	FILL POINT $7\frac{23}{32}''$
HEIGHT $11\frac{11}{32}''$	WEIGHT $19\frac{1}{2}$ Ozs.
BODY SIZE $3\frac{9}{16}''$ Dia.	

BELLE OF BOURBON

MOLD NO.	FINISH SHOWN
L-7386	28A-900
CAPACITY $25\frac{3}{5}$ Ozs.	FILL POINT $8\frac{3}{16}''$
HEIGHT $10\frac{23}{32}''$	WEIGHT $18\frac{3}{4}$ Ozs.
BODY SIZE $3\frac{3}{32}''$ Dia.	

MOLD NO.	FINISH SHOWN
L-7141	28B-3100
CAPACITY 32 Ozs.	FILL POINT $8\frac{31}{32}''$
HEIGHT $11\frac{25}{32}''$	WEIGHT 21 Ozs.
BODY SIZE $3\frac{17}{64}''$ Dia.	

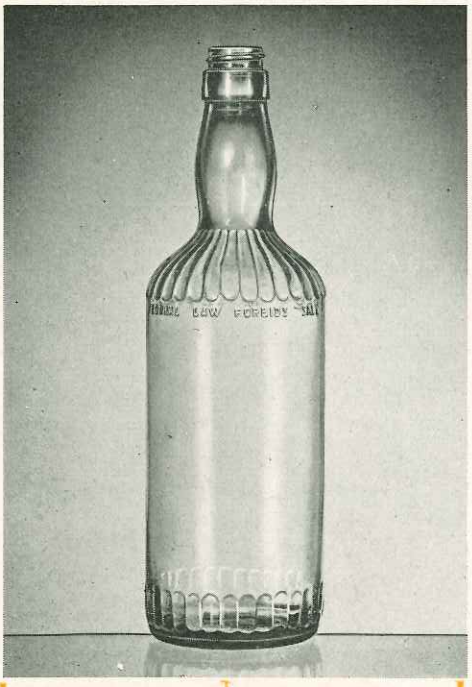
EXPORT ROUND AND BULB NECK ROUND



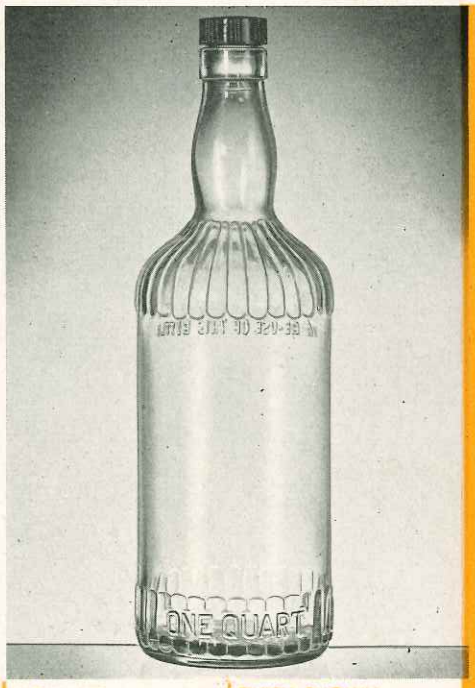
MOLD NO.	FINISH SHOWN
L-7451	28B-3105
CAPACITY $25\frac{23}{64}$ Ozs	FILL POINT $6\frac{17}{32}''$
HEIGHT $8\frac{7}{8}''$	WEIGHT $15\frac{1}{2}$ Ozs.
BODY SIZE $3\frac{3}{8}''$ Dia.	

MOLD NO.	FINISH SHOWN
L-7658	[redacted] 28-900
CAPACITY $12\frac{4}{5}$ Ozs.	FILL POINT $6\frac{11}{16}''$
HEIGHT $8\frac{27}{64}''$	WEIGHT $10\frac{1}{2}$ Ozs.
BODY SIZE $2\frac{33}{64}''$ Dia.	

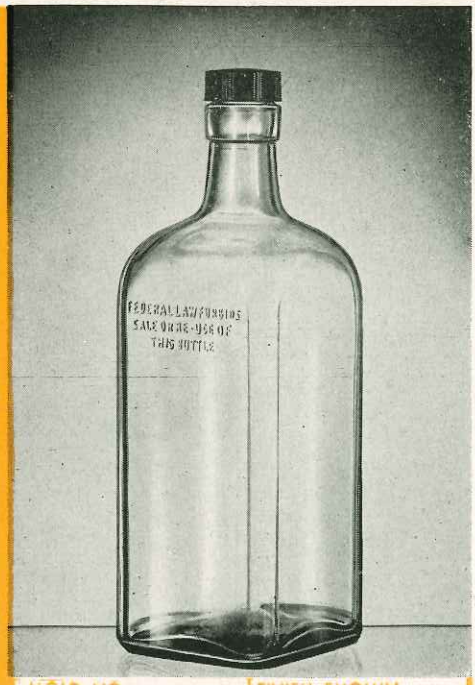
CHICAGO FANCY



MOLD NO.	FINISH SHOWN
L-7398	28B-900
CAPACITY $25\frac{3}{5}$ Ozs.	FILL POINT $7\frac{17}{32}''$
HEIGHT $10\frac{11}{32}''$	WEIGHT 18 Ozs.
BODY SIZE $3\frac{5}{16}''$ Dia.	



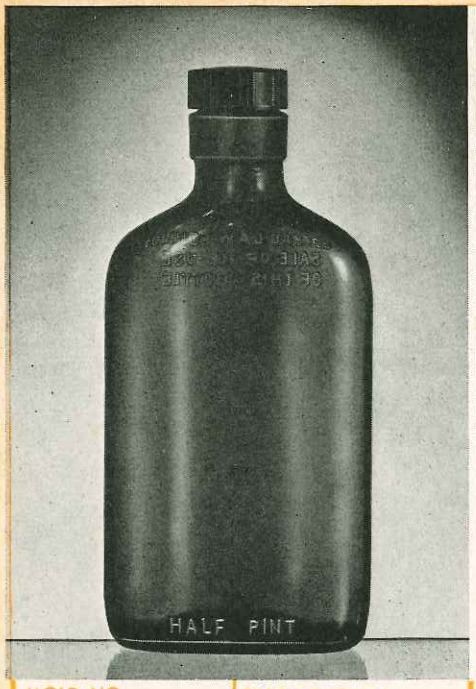
MOLD NO.	FINISH SHOWN
L-7171	28B-900
CAPACITY 32 Ozs.	FILL POINT $7\frac{7}{8}''$
HEIGHT $10\frac{15}{16}''$	WEIGHT 20 Ozs.
BODY SIZE $3\frac{57}{64}''$ Dia.	



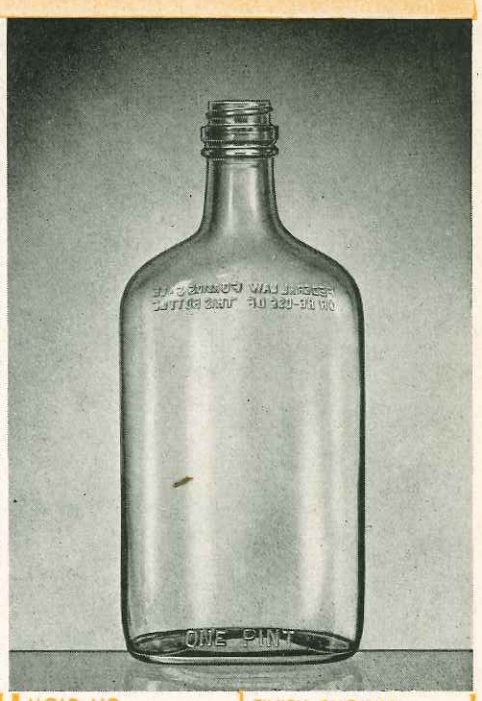
MOLD NO. L-5287	FINISH SHOWN 28A-900
CAPACITY $25\frac{3}{5}$ Ozs.	FILL POINT $6\frac{9}{16}''$
HEIGHT $8\frac{3}{4}''$	WEIGHT $21\frac{1}{4}$ Ozs.
BODY SIZE $3\frac{3}{16}'' \times 3\frac{3}{16}''$	

MOLD NO. L-5873	FINISH SHOWN 28A-900
CAPACITY $25\frac{3}{5}$ Ozs.	FILL POINT $7\frac{29}{32}''$
HEIGHT $10\frac{11}{32}''$	WEIGHT $22\frac{1}{8}$ Ozs.
BODY SIZE $2\frac{29}{32}'' \times 2\frac{29}{32}''$	

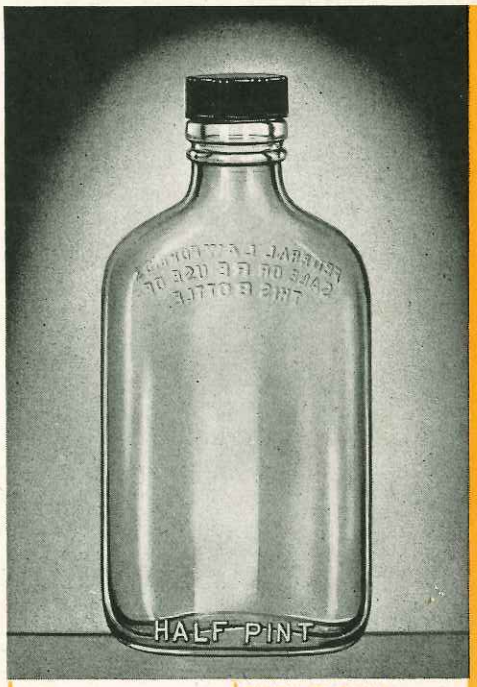
FLASKS CONCAVE



MOLD NO.	FINISH SHOWN
L-7078	28A-900
CAPACITY 8 Ozs.	FILL POINT $5\frac{19}{32}''$
HEIGHT $6\frac{55}{64}''$	WEIGHT $8\frac{1}{2}$ Ozs.
BODY SIZE $3\frac{9}{32}'' \times 1\frac{11}{32}''$	

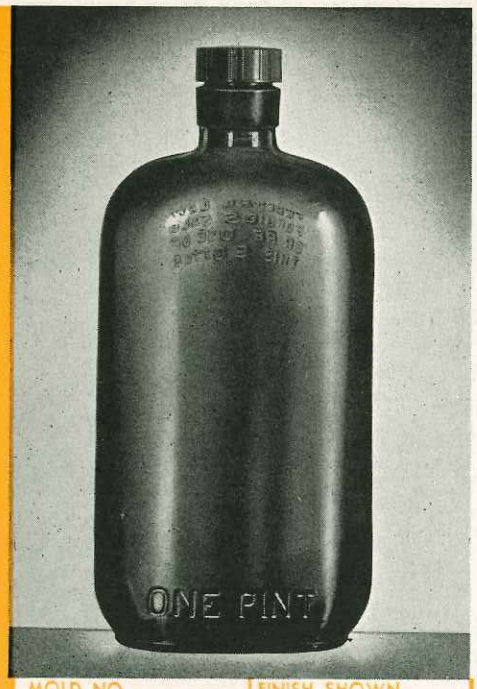


MOLD NO.	FINISH SHOWN
L-7079	28A-445
CAPACITY 16 Ozs.	FILL POINT $6\frac{15}{16}''$
HEIGHT $8\frac{19}{32}''$	WEIGHT $13\frac{1}{2}$ Ozs.
BODY SIZE $3\frac{15}{16}'' \times 1\frac{25}{32}''$	



MOLD NO.	FINISH SHOWN
L-6917	28-445
CAPACITY 8 Ozs.	FILL POINT $5\frac{3}{16}''$
HEIGHT $6\frac{5}{8}''$	WEIGHT $8\frac{1}{2}$ Ozs.
BODY SIZE $3\frac{9}{32}'' \times 1\frac{7}{16}''$	

FLASKS
CONCAVE



MOLD NO.	FINISH SHOWN
L-5836	28A-900
CAPACITY 16 Ozs.	FILL POINT $6\frac{13}{32}''$
HEIGHT 8″	WEIGHT $15\frac{1}{2}$ Ozs.
BODY SIZE $3\frac{29}{32}'' \times 1\frac{7}{8}''$	

MOLD NO.	FINISH SHOWN
L-6625	28A-900
CAPACITY 8 Ozs.	FILL POINT $4\frac{31}{32}''$
HEIGHT $6\frac{1}{2}''$	WEIGHT $8\frac{1}{2}$ Ozs.
BODY SIZE $3\frac{1}{8}'' \times 1\frac{1}{2}''$	

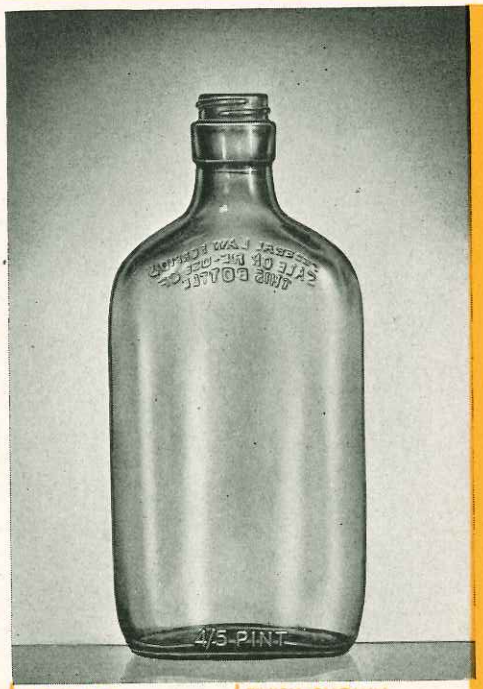
MOLD NO.	FINISH SHOWN
L-6626	28A-900
CAPACITY 16 Ozs.	FILL POINT $5\frac{15}{16}''$
HEIGHT $7\frac{5}{8}''$	WEIGHT $13\frac{1}{2}$ Ozs.
BODY SIZE $3\frac{13}{16}'' \times 1\frac{59}{64}''$	

MOLD NO.	FINISH SHOWN
L-7033	28-400
CAPACITY 16 Ozs.	FILL POINT $6\frac{7}{32}''$
HEIGHT $7\frac{7}{16}''$	WEIGHT $13\frac{1}{4}$ Ozs.
BODY SIZE $3\frac{13}{16}'' \times 1\frac{29}{32}''$	

FLASKS CONCAVE

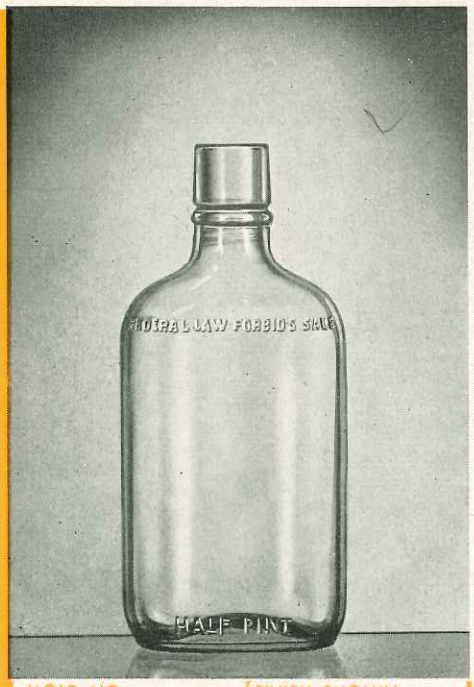
MOLD NO.	FINISH SHOWN
L-7184	28-1604
CAPACITY 8 Ozs.	FILL POINT $5\frac{1}{16}''$
HEIGHT $6\frac{23}{32}''$	WEIGHT $8\frac{19}{32}$ Ozs.
BODY SIZE $3\frac{9}{32}'' \times 1\frac{7}{16}''$	

MOLD NO.	FINISH SHOWN
L-7298	(28MM) No. 1-1113
CAPACITY 8 Ozs.	FILL POINT $4\frac{31}{32}''$
HEIGHT $6\frac{23}{64}''$	WEIGHT $8\frac{3}{8}$ Ozs.
BODY SIZE $3\frac{1}{8}'' \times 1\frac{35}{64}''$	



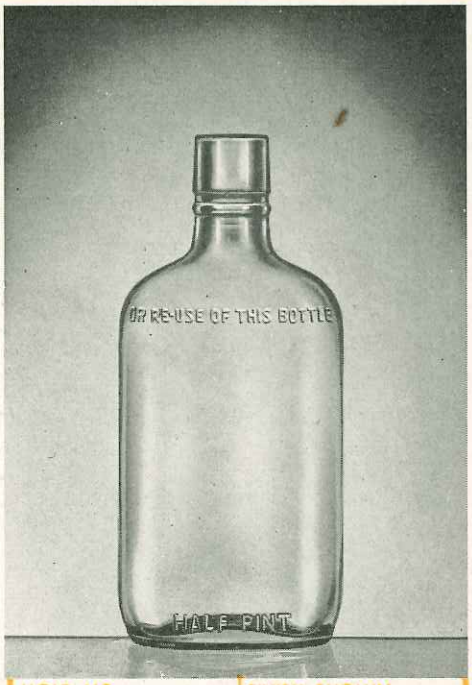
MOLD NO.	FINISH SHOWN
L-7300	28A-900
CAPACITY $12\frac{4}{5}$ Ozs.	FILL POINT $6\frac{1}{8}''$
HEIGHT $7\frac{3}{4}''$	WEIGHT 12 Ozs.
BODY SIZE $3\frac{21}{32}'' \times 1\frac{23}{32}''$	

FLASKS
OVAL

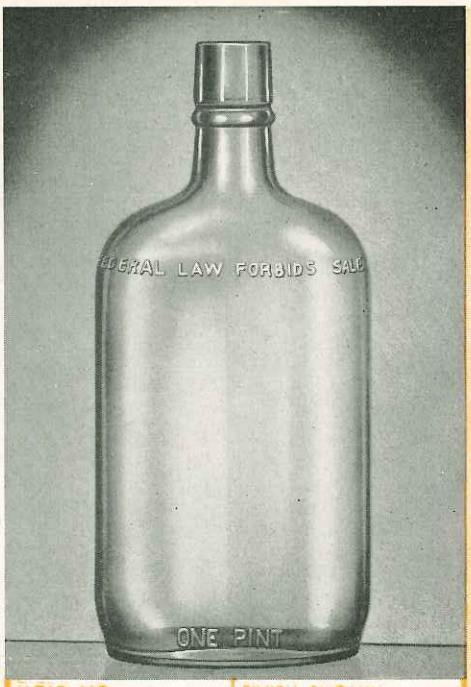


MOLD NO.	FINISH SHOWN
L-7542	28A-3100
CAPACITY 8 Ozs.	FILL POINT $4\frac{15}{16}''$
HEIGHT $6\frac{29}{32}''$	WEIGHT 8 Ozs.
BODY SIZE $3\frac{3}{16}'' \times 1\frac{31}{64}''$	

MOLD NO.	FINISH SHOWN
L-7543	28A-1604
CAPACITY 16 Ozs.	FILL POINT $6\frac{1}{32}''$
HEIGHT $8\frac{3}{32}''$	WEIGHT 13 Ozs.
BODY SIZE $3\frac{7}{8}'' \times 2''$	



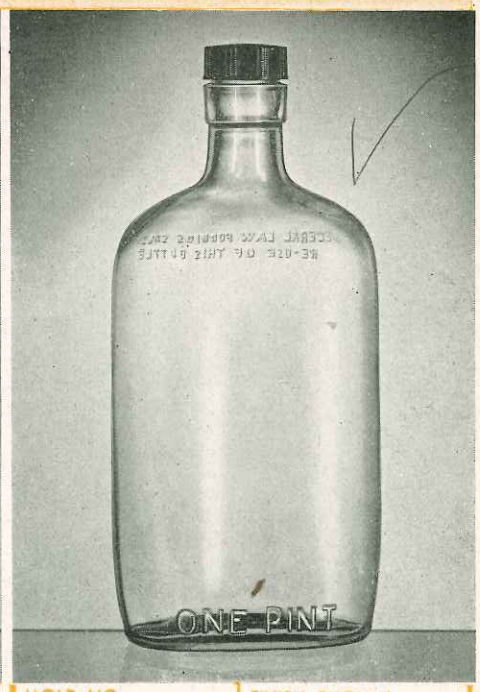
MOLD NO.	FINISH SHOWN
L-7584	28A-3100
CAPACITY 8 Ozs.	FILL POINT $4\frac{15}{16}''$
HEIGHT $6\frac{31}{32}''$	WEIGHT 8 Ozs.
BODY SIZE $3\frac{3}{16}'' \times 1\frac{33}{64}''$	



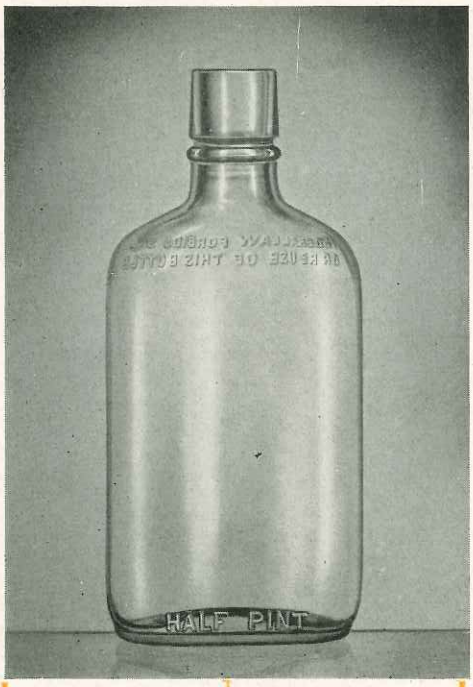
MOLD NO.	FINISH SHOWN
L-7585	28A-3100
CAPACITY 16 Ozs.	FILL POINT $6\frac{1}{32}''$
HEIGHT $8\frac{5}{16}''$	WEIGHT 13 Ozs.
BODY SIZE $3\frac{7}{8}'' \times 2\frac{1}{64}''$	

FLASKS
OVAL

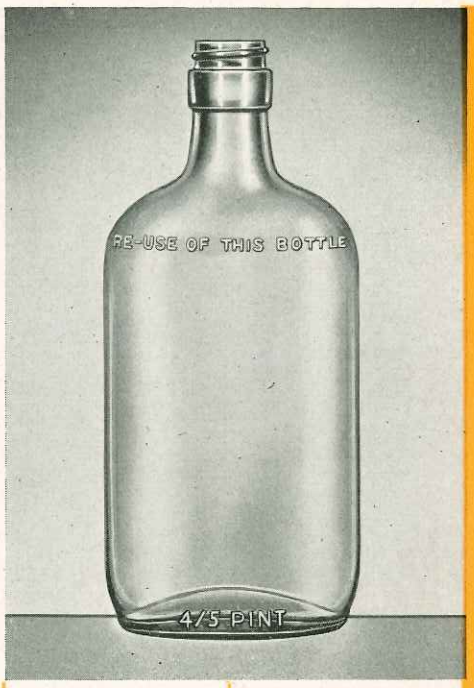
MOLD NO.	FINISH SHOWN
L-6653	28A-900-K
CAPACITY 8 Ozs.	FILL POINT $4\frac{7}{8}''$
HEIGHT $6\frac{29}{32}''$	WEIGHT $8\frac{5}{8}$ Ozs.
BODY SIZE $3\frac{7}{32}'' \times 1\frac{17}{32}''$	



MOLD NO.	FINISH SHOWN
L-6666	28A-900
CAPACITY 16 Ozs.	FILL POINT $6\frac{1}{32}''$
HEIGHT $8\frac{9}{64}''$	WEIGHT 13 Ozs.
BODY SIZE $3\frac{7}{8}'' \times 1\frac{63}{64}''$	

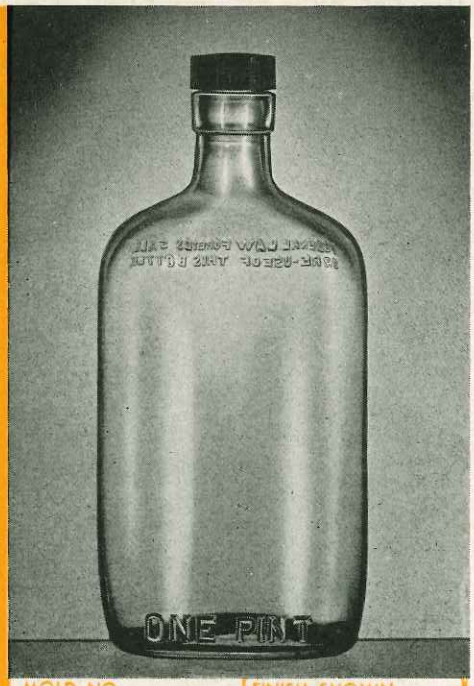


MOLD NO.	FINISH SHOWN
L-6678	28A-3100
CAPACITY 8 Ozs.	FILL POINT $4\frac{15}{16}''$
HEIGHT $6\frac{29}{32}''$	WEIGHT $8\frac{1}{2}$ Ozs.
BODY SIZE $3\frac{11}{64}'' \times 1\frac{17}{32}''$	



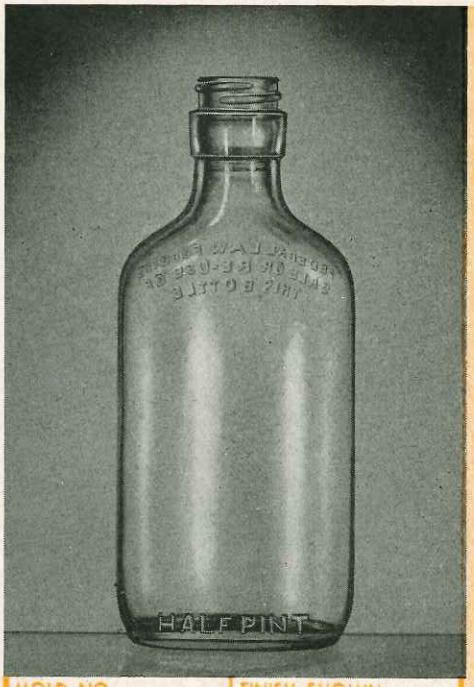
MOLD NO.	FINISH SHOWN
L-7652	28A-900
CAPACITY $12\frac{4}{5}$ Ozs.	FILL POINT $6\frac{3}{16}''$
HEIGHT $7\frac{29}{32}''$	WEIGHT $11\frac{1}{2}$ Ozs.
BODY SIZE $3\frac{33}{64}'' \times 1\frac{13}{16}''$	

FLASKS
OVAL



MOLD NO. L-7132	FINISH SHOWN 28A-900
CAPACITY 16 Ozs.	FILL POINT $5\frac{7}{8}''$
HEIGHT $8\frac{9}{64}''$	WEIGHT 13 Ozs.
BODY SIZE $3\frac{7}{8}'' \times 1\frac{63}{64}''$	

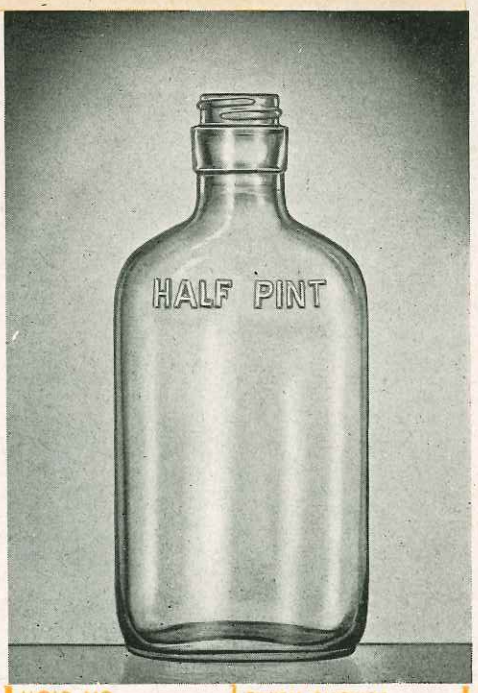
MOLD NO. L-6665	FINISH SHOWN 28A-3100
CAPACITY 8 Ozs.	FILL POINT $4\frac{15}{16}''$
HEIGHT $7\frac{1}{32}''$	WEIGHT $8\frac{5}{8}$ Ozs.
BODY SIZE $3\frac{11}{64}'' \times 1\frac{31}{64}''$	



MOLD NO. L-7260	FINISH SHOWN 28-900
CAPACITY 8 Ozs.	FILL POINT $4\frac{7}{8}''$
HEIGHT $6\frac{13}{16}''$	WEIGHT $7\frac{1}{2}$ Ozs.
BODY SIZE $2\frac{15}{16}'' \times 1\frac{19}{32}''$	

FLASKS
OVAL

MOLD NO.	FINISH SHOWN
L-6174	28A-900
CAPACITY 16 Ozs.	FILL POINT $6\frac{1}{32}''$
HEIGHT $8\frac{9}{64}''$	WEIGHT $13\frac{1}{2}$ Ozs.
BODY SIZE $3\frac{55}{64}'' \times 2\frac{1}{64}''$	

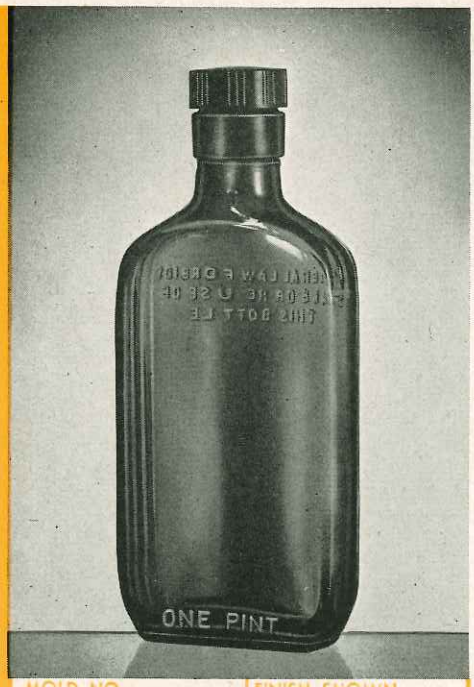


MOLD NO.	FINISH SHOWN
L-6473	28A-900
CAPACITY 8 Ozs.	FILL POINT $4\frac{15}{16}''$
HEIGHT $6\frac{3}{4}''$	WEIGHT $8\frac{1}{2}$ Ozs.
BODY SIZE $3\frac{11}{64}'' \times 1\frac{17}{32}''$	

MOLD NO.	FINISH SHOWN
L-6747	28A-3100
CAPACITY 16 Ozs.	FILL POINT $5\frac{15}{16}''$
HEIGHT $8\frac{17}{64}''$	WEIGHT $13\frac{1}{2}$ Ozs.
BODY SIZE $3\frac{15}{16}'' \times 1\frac{61}{64}''$	

MOLD NO.	FINISH SHOWN
L-5771	28A-44~~4~~
CAPACITY 8 Ozs.	FILL POINT $4\frac{27}{32}''$
HEIGHT $6\frac{3}{4}''$	WEIGHT $8\frac{11}{16}$ Ozs.
BODY SIZE $3\frac{5}{16}'' \times 1\frac{17}{32}''$	

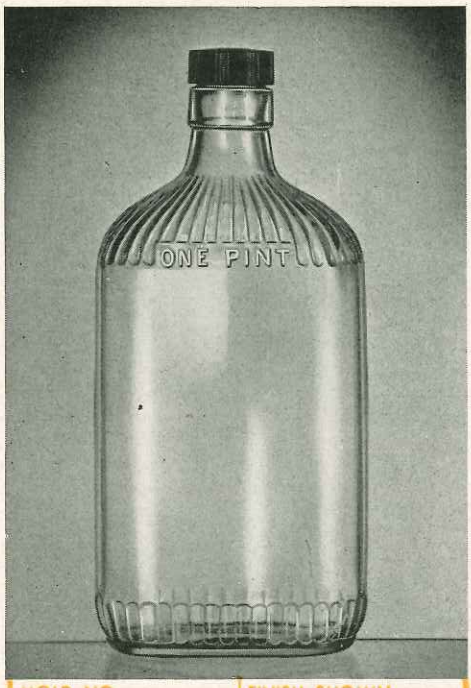
FLASKS DECORATED OBLONG



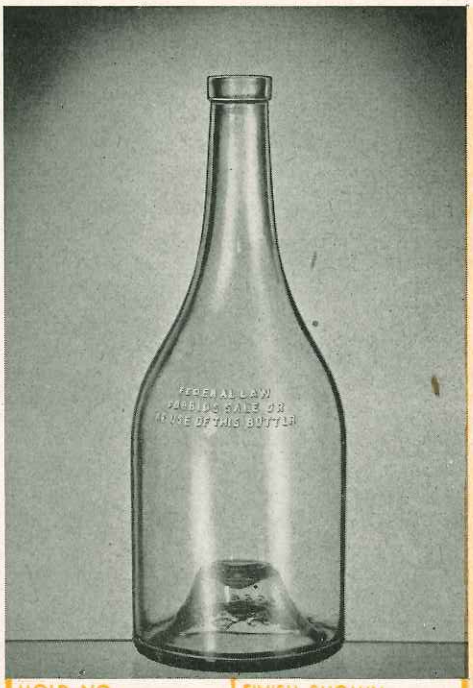
MOLD NO.	FINISH SHOWN
L-7346	28-444
CAPACITY 8 Ozs.	FILL POINT $5\frac{11}{32}''$
HEIGHT $6\frac{27}{32}''$	WEIGHT 9 Ozs.
BODY SIZE $3\frac{3}{32}'' \times 1\frac{29}{64}''$	

MOLD NO.	FINISH SHOWN
L-7347	28A-444
CAPACITY 16 Ozs.	FILL POINT $6\frac{3}{16}''$
HEIGHT $8\frac{7}{32}''$	WEIGHT 14 Ozs.
BODY SIZE $3\frac{7}{8}'' \times 1\frac{13}{16}''$	

FLASK CHICAGO FANCY NAPOLEON BRANDY



MOLD NO.	FINISH SHOWN
L-7610	28B-900
CAPACITY 16 Ozs.	FILL POINT $6\frac{1}{16}''$
HEIGHT $8\frac{3}{32}''$	WEIGHT $13\frac{1}{2}$ Ozs.
BODY SIZE $3\frac{55}{64}'' \times 2\frac{1}{64}''$	

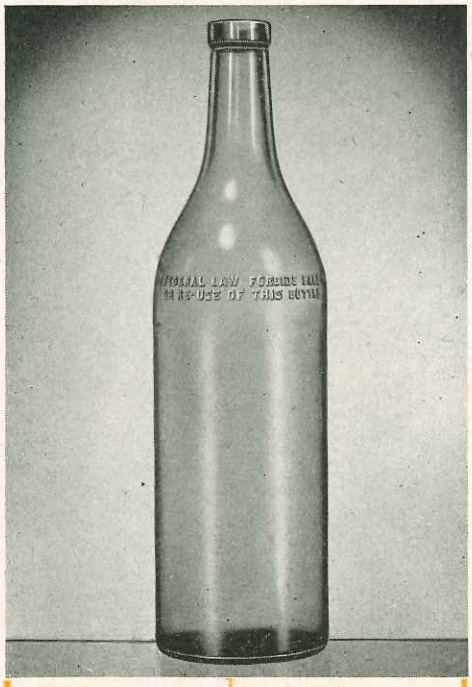


MOLD NO.	FINISH SHOWN
LP-5522	30A-3120
CAPACITY $25\frac{3}{5}$ Ozs.	FILL POINT $6\frac{9}{16}''$
HEIGHT $10\frac{1}{16}''$	WEIGHT $22\frac{1}{2}$ Ozs.
BODY SIZE $3\frac{57}{64}''$ Dia.	

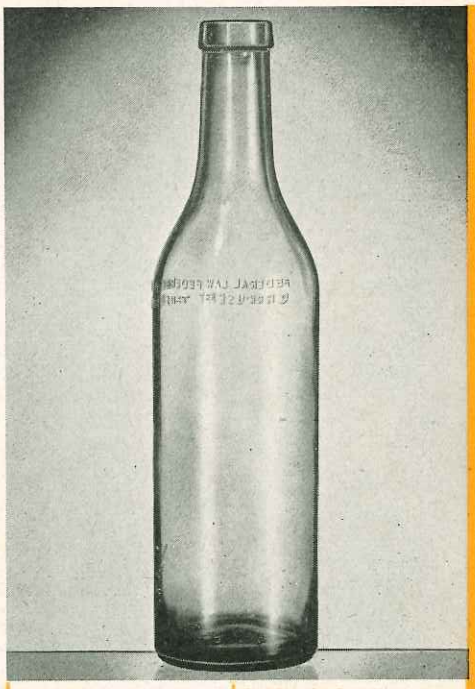
BRANDY AND RUM

MOLD NO.	FINISH SHOWN
LP-5510	28A-3121
CAPACITY $25\frac{3}{5}$ Ozs.	FILL POINT $8\frac{5}{16}''$
HEIGHT $11\frac{1}{32}''$	WEIGHT $19\frac{1}{4}$ Ozs.
BODY SIZE $3\frac{7}{32}''$ Dia.	

MOLD NO.	FINISH SHOWN
LP-5523	28A-3121
CAPACITY $25\frac{3}{5}$ Ozs.	FILL POINT $8\frac{5}{16}''$
HEIGHT $11\frac{1}{32}''$	WEIGHT $18\frac{3}{4}$ Ozs.
BODY SIZE $3\frac{7}{32}''$ Dia.	

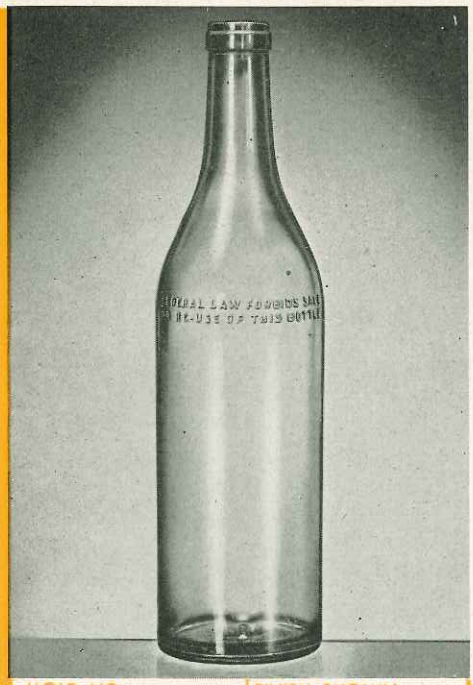


MOLD NO.	FINISH SHOWN
L-6311	32-3120
CAPACITY 32 Ozs.	FILL POINT $9\frac{1}{4}''$
HEIGHT $12\frac{1}{32}''$	WEIGHT 24 Ozs.
BODY SIZE $3\frac{25}{64}''$ Dia.	

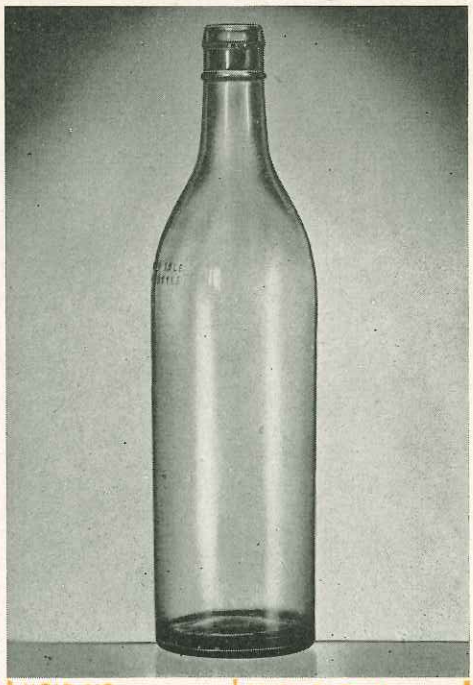


MOLD NO.	FINISH SHOWN
L-6762	28A-3122
CAPACITY $12\frac{4}{5}$ Ozs.	FILL POINT $7\frac{3}{32}''$
HEIGHT $9\frac{11}{64}''$	WEIGHT $11\frac{21}{32}$ Ozs
BODY SIZE $2\frac{17}{32}''$ Dia.	

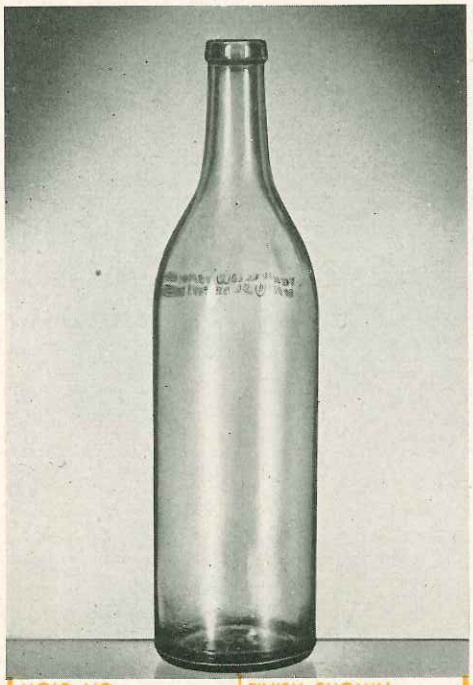
BRANDY AND RUM



MOLD NO.	FINISH SHOWN
L-6833	32-3110
CAPACITY 25 3/5 Ozs.	FILL POINT 8 13/16"
HEIGHT 11 7/16"	WEIGHT 21 Ozs.
BODY SIZE 3 3/16" Dia.	



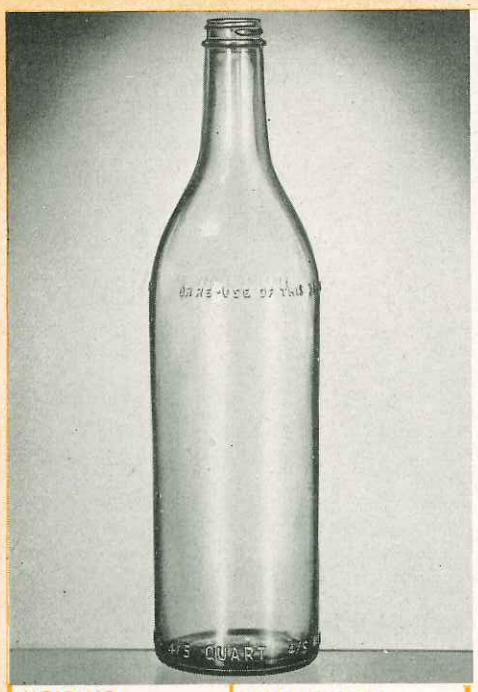
MOLD NO.	FINISH SHOWN
L-6887	28B-3122Spl.
CAPACITY 32 Ozs.	FILL POINT 9 1/2"
HEIGHT 11 15/16"	WEIGHT 20 Ozs.
BODY SIZE 3 19/64" Dia.	



MOLD NO.	FINISH SHOWN
L-7074	28A-3121
CAPACITY 25 3/5 Ozs.	FILL POINT 9 9/32"
HEIGHT 11 9/32"	WEIGHT 18 1/2 Ozs.
BODY SIZE 3 1/8" Dia.	

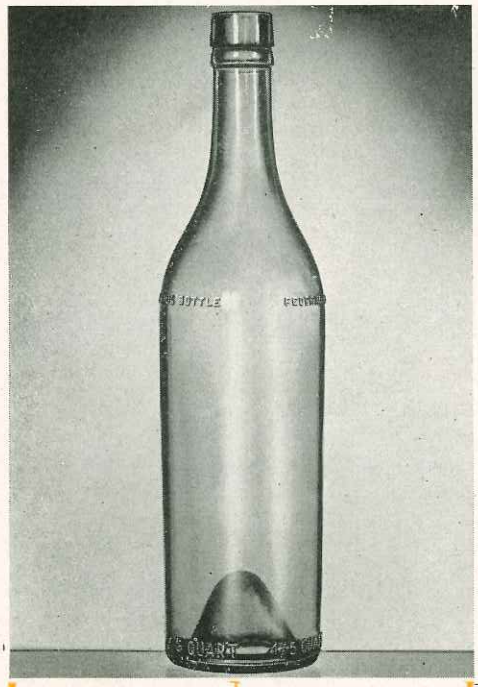
MOLD NO.	FINISH SHOWN
L-7290	35-3122
CAPACITY 64 Ozs.	FILL POINT 11 1/4"
HEIGHT 15"	WEIGHT 33 1/2 Ozs.
BODY SIZE 4 5/64" Dia.	

BRANDY AND RUM

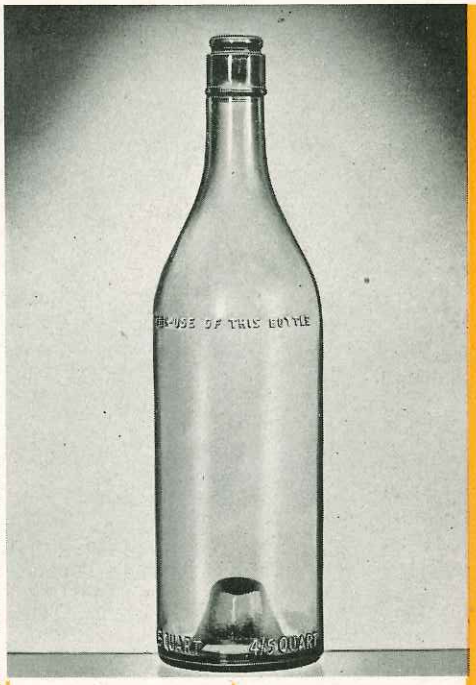


MOLD NO.	FINISH SHOWN
L-7548	28-400
CAPACITY $25\frac{3}{5}$ Ozs.	FILL POINT $8\frac{3}{8}''$
HEIGHT $11\frac{11}{32}''$	WEIGHT $18\frac{1}{2}$ Ozs.
BODY SIZE $3\frac{5}{32}''$ Dia.	

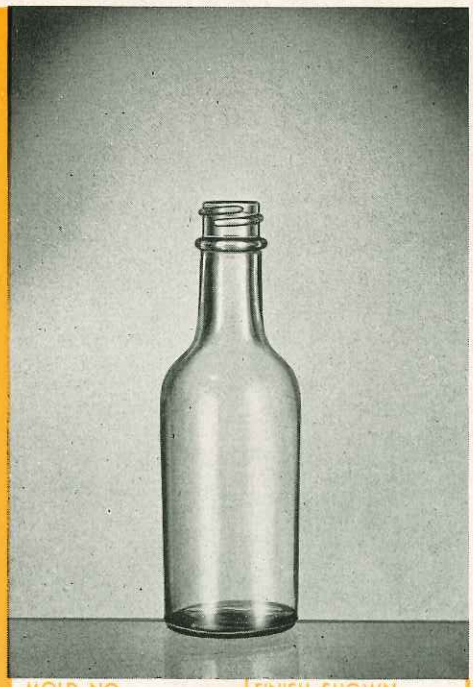
MOLD NO.	FINISH SHOWN
LP-5500	32-3100
CAPACITY $25\frac{3}{5}$ Ozs.	FILL POINT $8\frac{13}{16}''$
HEIGHT $11\frac{7}{16}''$	WEIGHT 23 Ozs.
BODY SIZE $3\frac{15}{64}''$ Dia.	



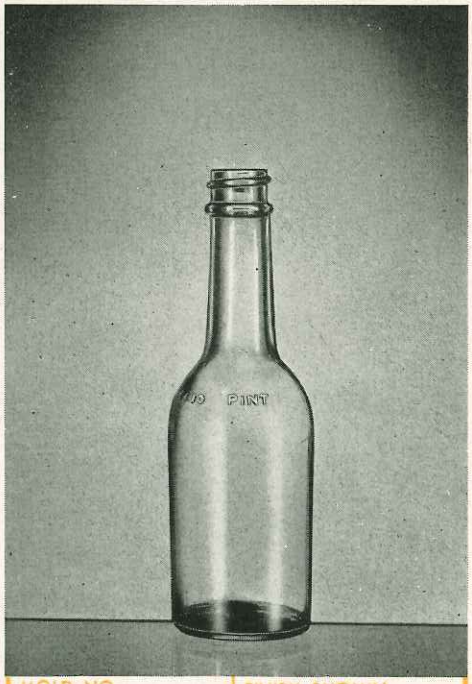
MOLD NO.	FINISH SHOWN
LP-5519	32A-3190
CAPACITY $25\frac{3}{5}$ Ozs.	FILL POINT $8\frac{3}{4}''$
HEIGHT $12\frac{5}{32}''$	WEIGHT $22\frac{3}{4}$ Ozs.
BODY SIZE $3\frac{17}{64}''$ Dia.	



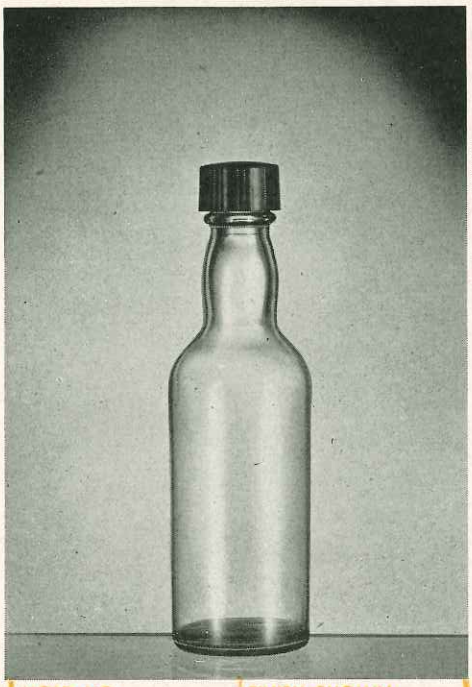
MOLD NO.	FINISH SHOWN
LP-5529	(28MM) No. 1-1112
CAPACITY $25\frac{3}{5}$ Ozs.	FILL POINT $8\frac{1}{8}''$
HEIGHT $11\frac{17}{64}''$	WEIGHT $18\frac{3}{4}$ Ozs.
BODY SIZE $3\frac{1}{4}''$ Dia.	



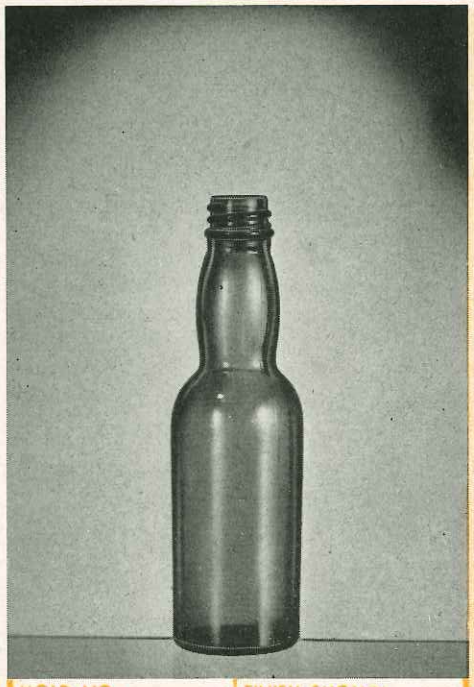
MOLD NO.	FINISH SHOWN
L-6215	18-400
CAPACITY 1.6 Ozs.	FILL POINT $3\frac{23}{64}''$
HEIGHT $4\frac{23}{64}''$	WEIGHT $2\frac{7}{8}$ Ozs.
BODY SIZE $1\frac{31}{64}''$ Dia.	



MOLD NO.	FINISH SHOWN
L-7270	18-400
CAPACITY 1.6 Ozs.	FILL POINT $3\frac{1}{8}''$
HEIGHT $4\frac{47}{64}''$	WEIGHT $3\frac{1}{8}$ Ozs.
BODY SIZE $1\frac{1}{2}''$ Dia.	



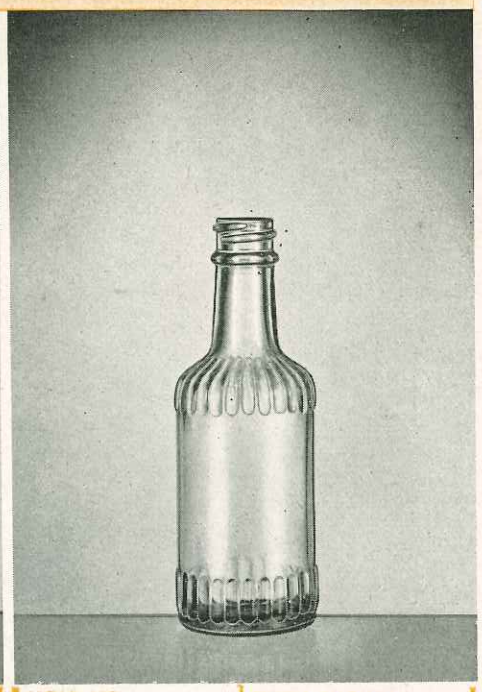
MOLD NO.	FINISH SHOWN
L-2353	18-400
CAPACITY 2 Ozs.	FILL POINT $3\frac{15}{64}''$
HEIGHT $4\frac{5}{8}''$	WEIGHT $2\frac{11}{16}$ Ozs.
BODY SIZE $1\frac{1}{2}''$ Dia.	



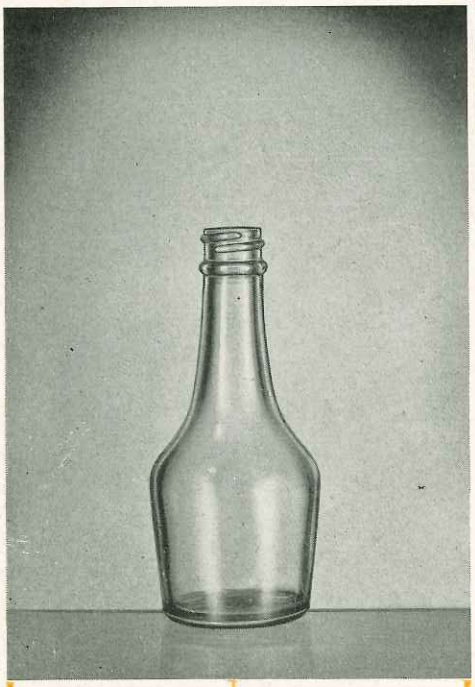
MOLD NO.	FINISH SHOWN
L-7038	18-1600
CAPACITY 1.6 Ozs.	FILL POINT $3\frac{13}{32}''$
HEIGHT $4\frac{43}{64}''$	WEIGHT $2\frac{3}{4}$ Ozs.
BODY SIZE $1\frac{27}{64}''$ Dia.	

MINIATURES

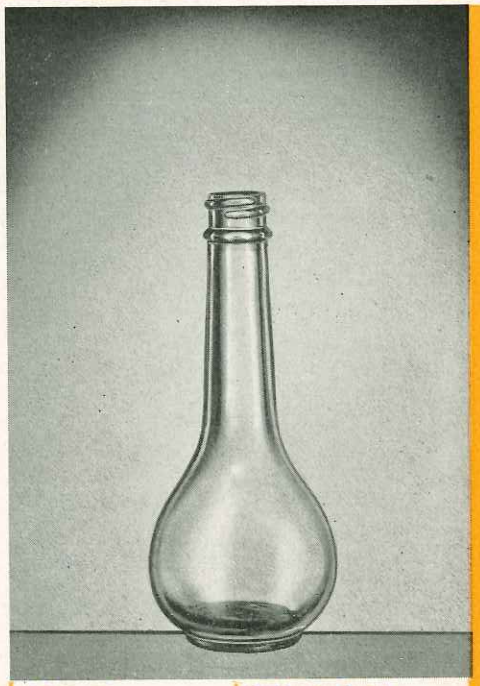
MOLD NO.	FINISH SHOWN
L-3702	18-3100
CAPACITY 2 Ozs.	FILL POINT $2\frac{15}{64}''$
HEIGHT $4\frac{5}{8}''$	WEIGHT $3\frac{3}{16}$ Ozs.
BODY SIZE $1\frac{39}{64}''$ Dia.	



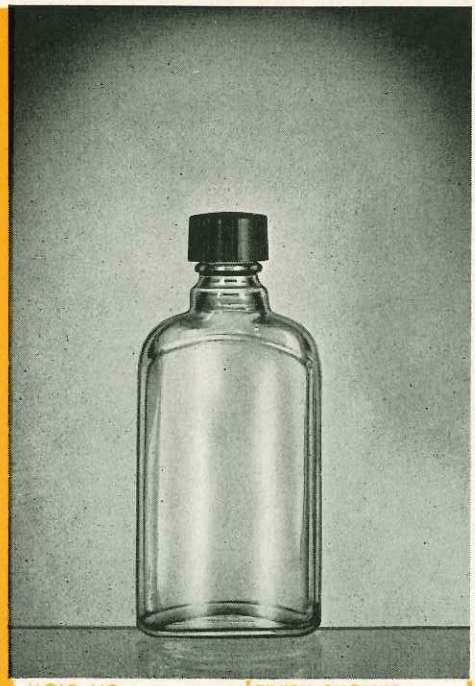
MOLD NO.	FINISH SHOWN
L-5507	18-400
CAPACITY 1.6 Oz.	FILL POINT $2\frac{3}{4}''$
HEIGHT $4\frac{3}{16}''$	WEIGHT $2\frac{7}{8}$ Ozs.
BODY SIZE $1\frac{1}{2}''$ Dia.	



MOLD NO.	FINISH SHOWN
L-5479	18-400
CAPACITY 1.6 Oz.	FILL POINT $2\frac{39}{64}''$
HEIGHT $4\frac{1}{32}''$	WEIGHT $2\frac{3}{4}$ Ozs.
BODY SIZE $1\frac{25}{32}''$ Dia.	

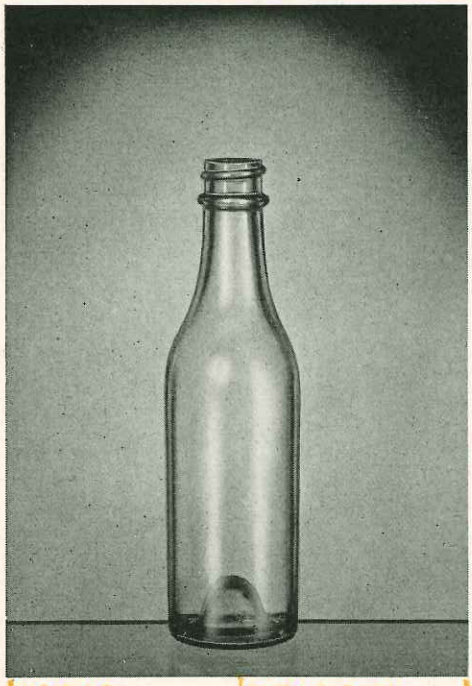


MOLD NO.	FINISH SHOWN
L-5473	18-400
CAPACITY 1.6 Ozs.	FILL POINT $3\frac{3}{32}''$
HEIGHT $4\frac{33}{64}''$	WEIGHT $2\frac{27}{32}$ Ozs.
BODY SIZE $1\frac{31}{32}''$ Dia.	

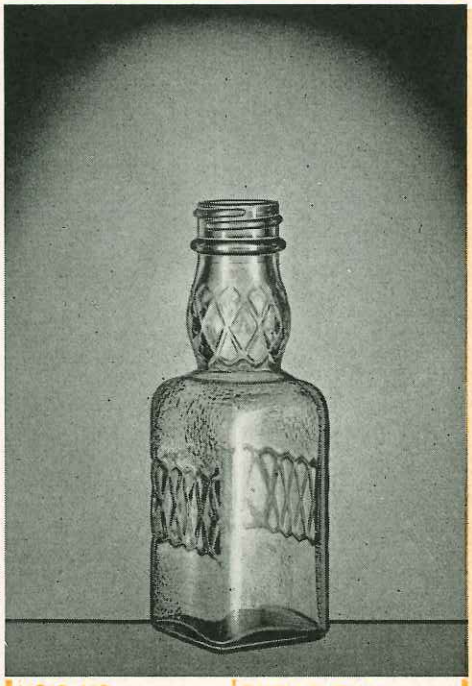


MOLD NO.	FINISH SHOWN
L-6342	18-400 H.B.
CAPACITY 1.6 Ozs.	FILL POINT $3\frac{5}{16}''$
HEIGHT $4\frac{5}{32}''$	WEIGHT 3 Ozs.
BODY SIZE $1\frac{61}{64}'' \times \frac{15}{16}''$	

MOLD NO.	FINISH SHOWN
L-6418	18-400
CAPACITY 1.6 Ozs.	FILL POINT $2\frac{7}{8}''$
HEIGHT $4\frac{1}{16}''$	WEIGHT $2\frac{3}{4}$ Ozs.
BODY SIZE $2'' \times \frac{63}{64}''$	



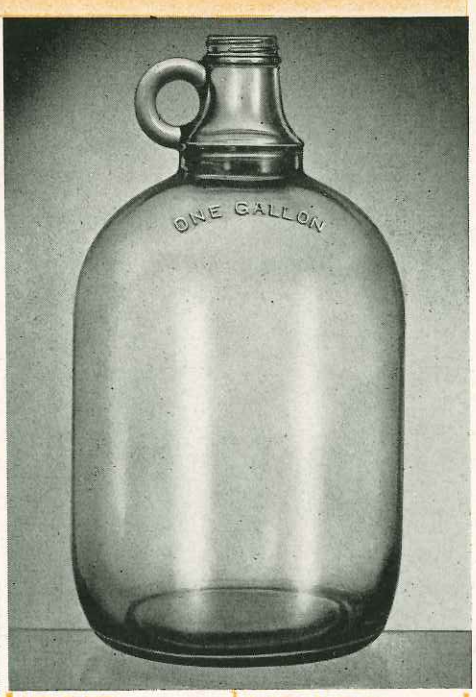
MOLD NO.	FINISH SHOWN
LP-5532	18-400
CAPACITY 1.6 Ozs.	FILL POINT $3\frac{3}{8}''$
HEIGHT $4\frac{11}{16}''$	WEIGHT $2\frac{23}{32}$ Ozs.
BODY SIZE $1\frac{3}{8}''$ Dia.	



MOLD NO.	FINISH SHOWN
L-7310	24-400
CAPACITY 2 Ozs.	FILL POINT $3\frac{11}{16}''$
HEIGHT $4\frac{11}{32}''$	WEIGHT $3\frac{3}{8}$ Ozs.
BODY SIZE $1\frac{7}{16}'' \times 1\frac{7}{16}''$	

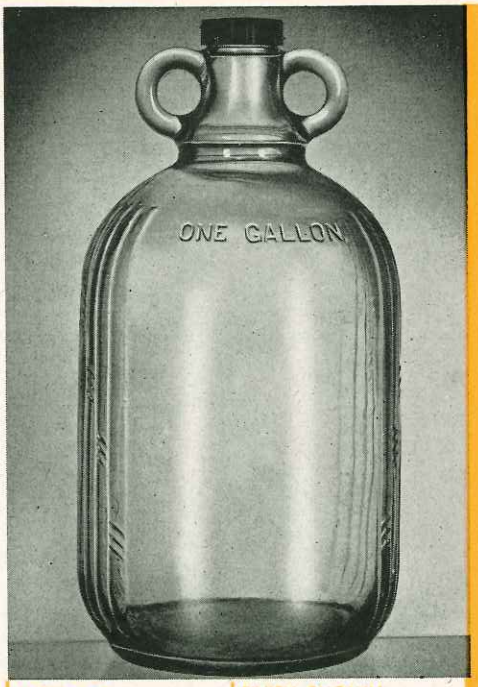
JUGS

MOLD NO.	FINISH SHOWN
L-7342	38-401-11
CAPACITY 64 Ozs.	FILL POINT $7\frac{7}{16}''$
HEIGHT 10″	WEIGHT $30\frac{1}{2}$ Ozs.
BODY SIZE $4\frac{63}{64}''$ Dia.	

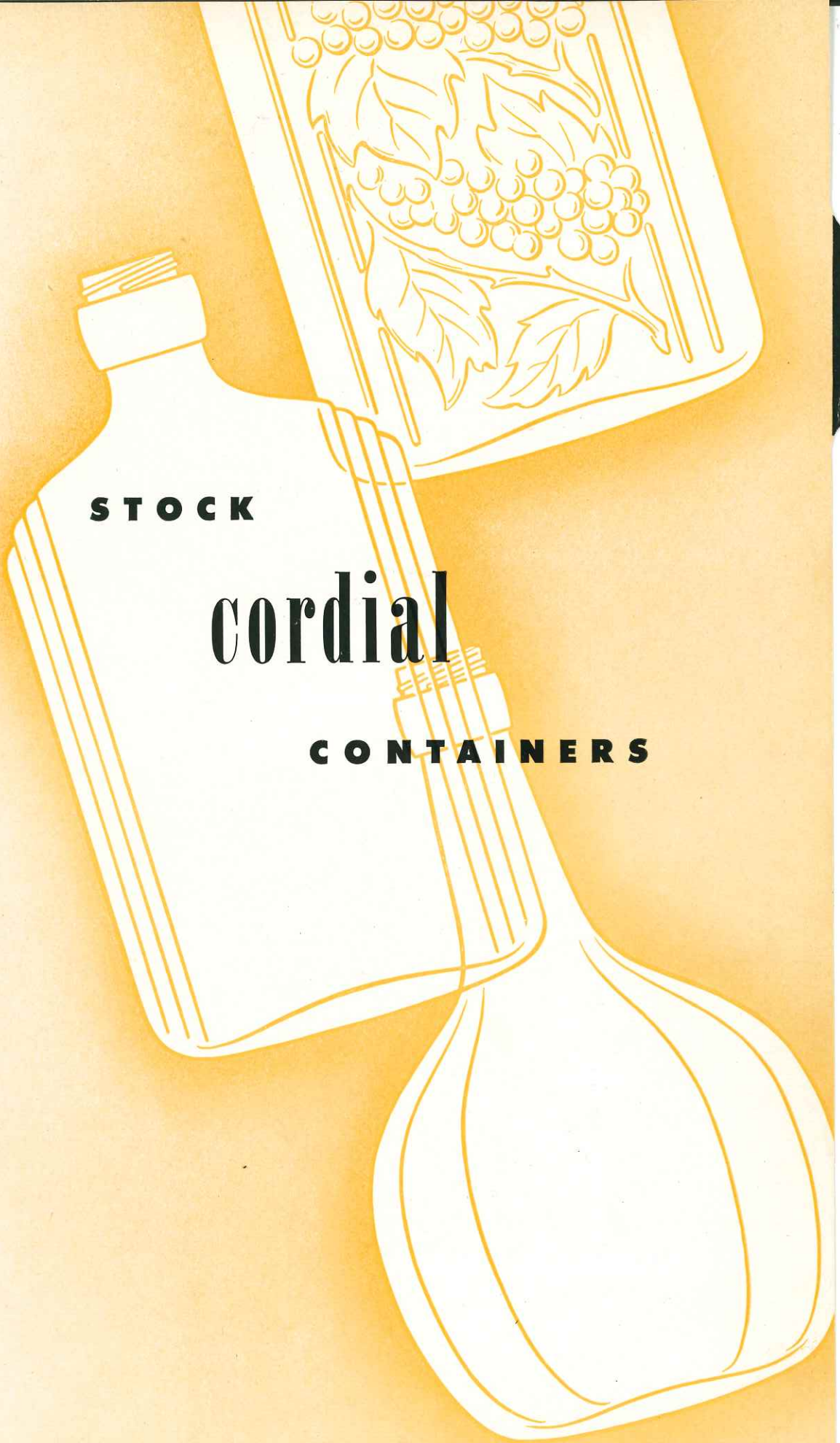


MOLD NO.	FINISH SHOWN
L-7002	38-401-11
CAPACITY 128 Ozs.	FILL POINT $8\frac{5}{8}''$
HEIGHT $11\frac{17}{32}''$	WEIGHT $43\frac{1}{2}$ Ozs.
BODY SIZE $6\frac{15}{32}''$ Dia.	

MOLD NO.	FINISH SHOWN
L-6826	38-400-12
CAPACITY 64 Ozs.	FILL POINT $6\frac{15}{16}''$
HEIGHT $9\frac{11}{16}''$	WEIGHT 30 Ozs.
BODY SIZE $5\frac{5}{16}'' \times 4\frac{3}{4}''$	

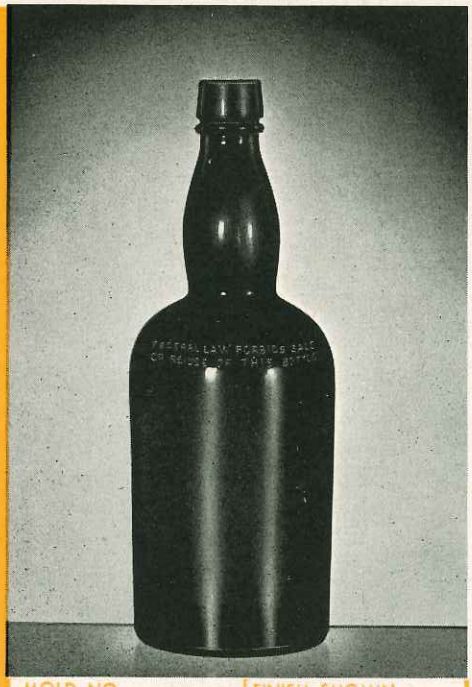


MOLD NO.	FINISH SHOWN
L-7518	38-401-12
CAPACITY 128 Ozs.	FILL POINT $8\frac{11}{16}''$
HEIGHT $11\frac{27}{32}''$	WEIGHT 45 Ozs.
BODY SIZE $6\frac{31}{64}'' \times 6\frac{3}{8}''$	

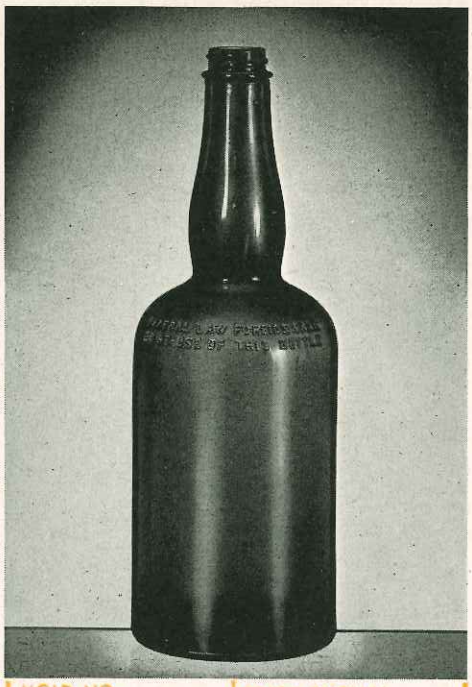


STOCK cordial CONTAINERS

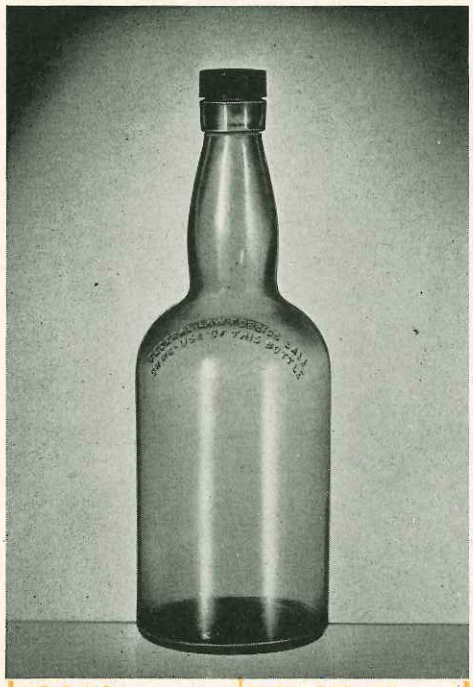
SLOE GIN SQUAT BULB NECK



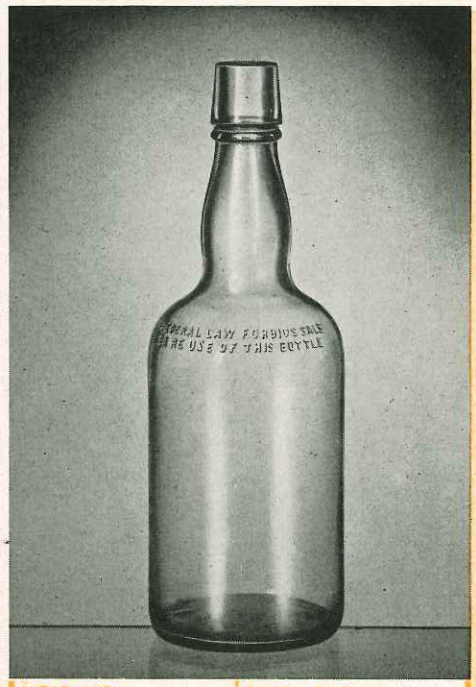
MOLD NO.	FINISH SHOWN
L-5642	30-3190
CAPACITY $25\frac{3}{5}$ Ozs.	FILL POINT $6\frac{3}{4}''$
HEIGHT $9\frac{57}{64}''$	WEIGHT 22 Ozs.
BODY SIZE $3\frac{45}{64}''$ Dia.	



MOLD NO.	FINISH SHOWN
L-6124	28-400 Spl.
CAPACITY $25\frac{3}{5}$ Ozs.	FILL POINT $6\frac{15}{16}''$
HEIGHT 10″	WEIGHT $20\frac{1}{2}$ Ozs.
BODY SIZE $3\frac{9}{16}''$ Dia.	



MOLD NO.	FINISH SHOWN
L6272	28A-900
CAPACITY 25 Ozs.	FILL POINT $6\frac{29}{32}''$
HEIGHT $9\frac{15}{16}''$	WEIGHT $20\frac{1}{2}$ Ozs.
BODY SIZE $3\frac{19}{32}''$ Dia.	



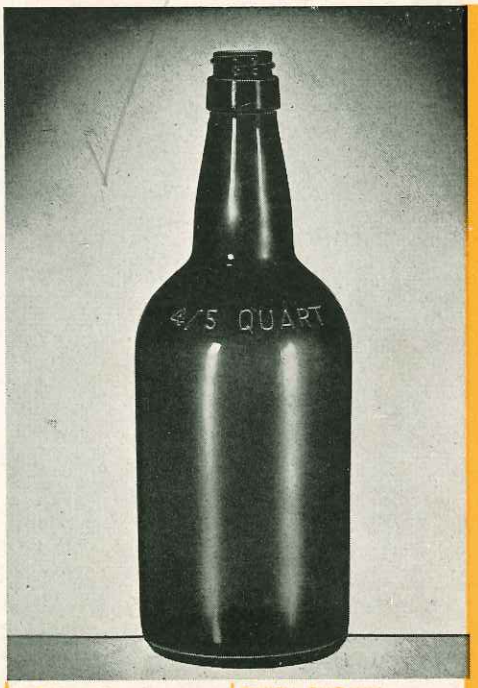
MOLD NO.	FINISH SHOWN
L-7098	34-3100
CAPACITY $25\frac{3}{5}$ Ozs.	FILL POINT $6\frac{15}{16}''$
HEIGHT $10\frac{1}{64}''$	WEIGHT $18\frac{1}{2}$ Ozs.
BODY SIZE $3\frac{17}{32}''$ Dia.	

MARIE BRIZARD

MOLD NO.	FINISH SHOWN
L-5955	28A-900
CAPACITY $12\frac{4}{5}$ Ozs.	FILL POINT $5\frac{1}{8}''$
HEIGHT $8\frac{5}{16}''$	WEIGHT $13\frac{5}{16}$ Ozs.
BODY SIZE $3\frac{11}{32}''$ Dia.	

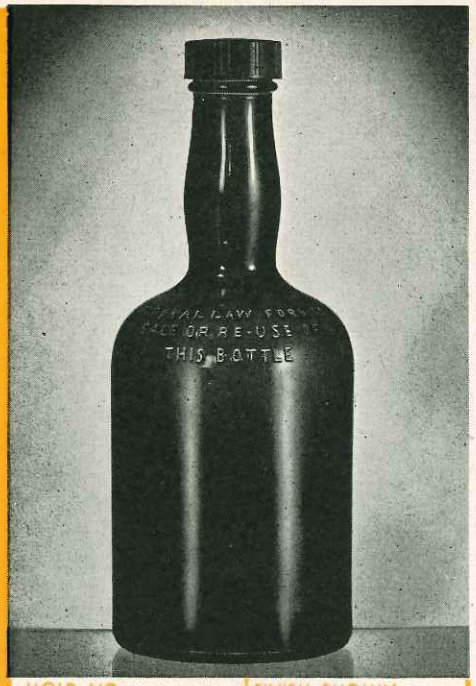
MOLD NO.	FINISH SHOWN
L-7662	28A-900
CAPACITY $25\frac{3}{5}$ Ozs.	FILL POINT $6\frac{3}{16}''$
HEIGHT $9\frac{3}{4}''$	WEIGHT 20 Ozs.
BODY SIZE $4\frac{5}{32}''$ Dia.	

BULB NECK CORDIAL



MOLD NO.	FINISH SHOWN
L-5785	28B-900
CAPACITY $25\frac{3}{5}$ Ozs.	FILL POINT $6\frac{11}{32}''$
HEIGHT $9\frac{19}{32}''$	WEIGHT $17\frac{5}{8}$ Ozs.
BODY SIZE $3\frac{19}{32}''$ Dia.	

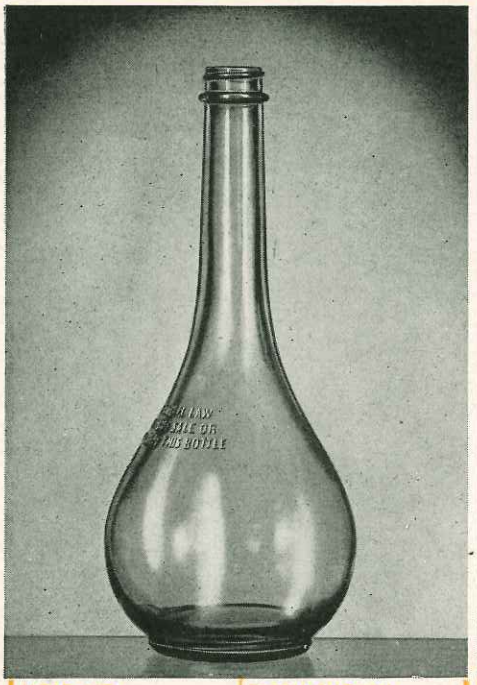
CREME DE COCOA



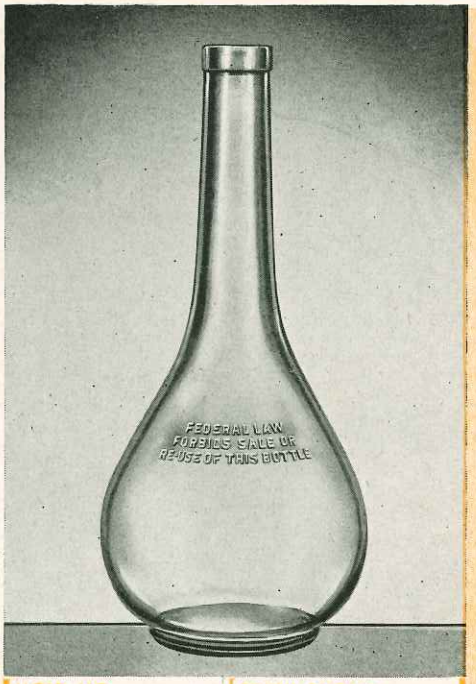
MOLD NO.	FINISH SHOWN
L-5923	28-400
CAPACITY $12\frac{4}{5}$ Ozs.	FILL POINT $5\frac{3}{16}''$
HEIGHT $7\frac{5}{16}''$	WEIGHT $12\frac{1}{2}$ Ozs.
BODY SIZE $3\frac{1}{16}''$ Dia.	

MOLD NO.	FINISH SHOWN
L-7616	28-400
CAPACITY $25\frac{3}{5}$ Ozs.	FILL POINT $6\frac{1}{2}''$
HEIGHT $9\frac{3}{32}''$	WEIGHT $18\frac{1}{2}$ Ozs.
BODY SIZE $3\frac{11}{16}''$ Dia.	

CREME DE MENTHE



MOLD NO.	FINISH SHOWN
L-5893	24-400
CAPACITY $12\frac{4}{5}$ Ozs.	FILL POINT $4\frac{29}{32}''$
HEIGHT $8\frac{15}{32}''$	WEIGHT 13 Ozs.
BODY SIZE $3\frac{3}{4}''$ Dia.	

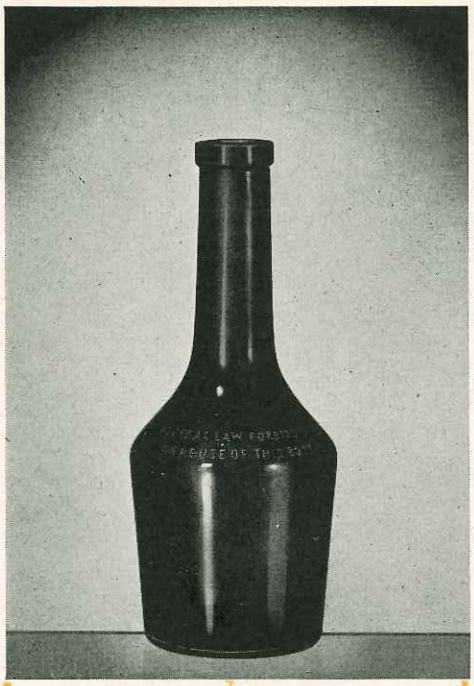


MOLD NO.	FINISH SHOWN
L-7643	32-[redacted]
CAPACITY $25\frac{3}{5}$ Ozs.	FILL POINT $6\frac{13}{16}''$
HEIGHT $10\frac{9}{32}''$	WEIGHT 20 Ozs
BODY SIZE $4\frac{39}{64}''$ Dia.	

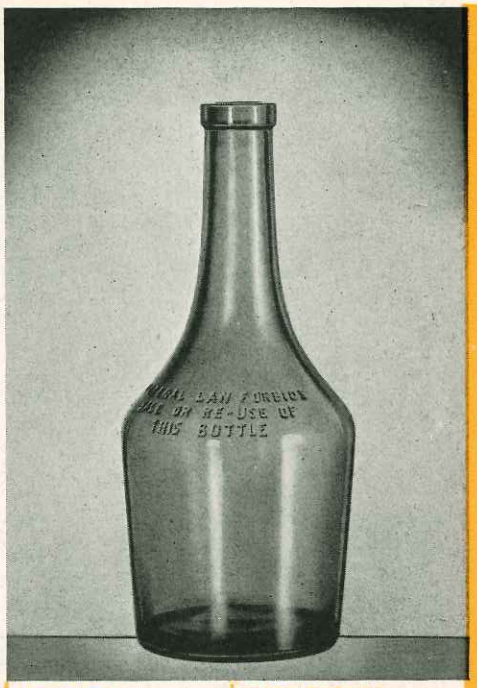
BITTERS
BENEDICTINE

MOLD NO.	FINISH SHOWN
LP-5403	36-OIG-82
CAPACITY 32 Ozs.	FILL POINT 7″
HEIGHT $10\frac{17}{32}$″	WEIGHT $29\frac{1}{4}$ Ozs.
BODY SIZE $4\frac{21}{32}$″ Dia.	

MOLD NO.	FINISH SHOWN
L-5289	28-400
CAPACITY $25\frac{3}{5}$ Ozs.	FILL POINT $6\frac{3}{4}$″
HEIGHT $9\frac{7}{32}$″	WEIGHT $23\frac{1}{4}$ Ozs.
BODY SIZE $4\frac{1}{4}$″ Dia.	

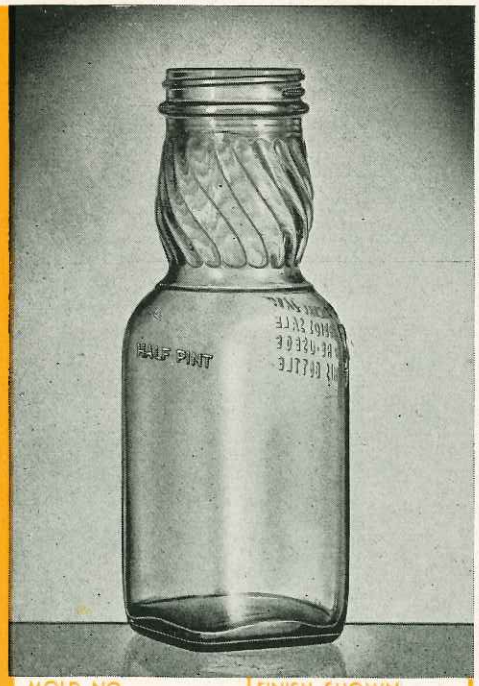


MOLD NO.	FINISH SHOWN
L-5847	28-3120
CAPACITY 8 Ozs.	FILL POINT $4\frac{3}{4}$″
HEIGHT $6\frac{7}{8}$″	WEIGHT $9\frac{1}{2}$ Ozs.
BODY SIZE $2\frac{29}{32}$″ Dia.	



MOLD NO.	FINISH SHOWN
L-5904	28-3120
CAPACITY $12\frac{4}{5}$ Ozs.	FILL POINT $4\frac{29}{32}$″
HEIGHT $7\frac{15}{32}$″	WEIGHT 13 Ozs.
BODY SIZE $3\frac{13}{32}$″ Dia.	

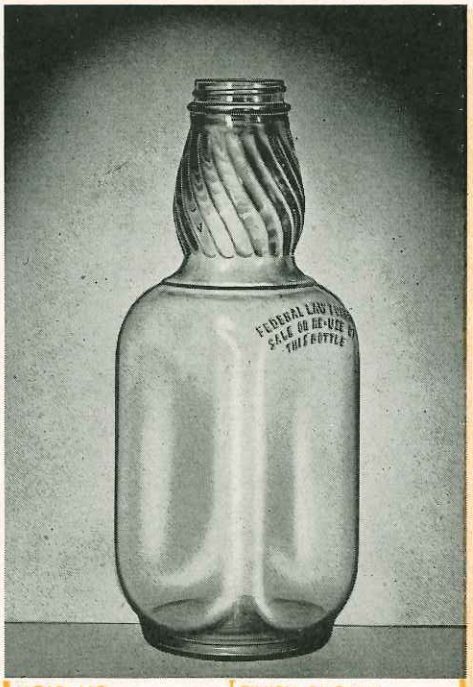
ROCK AND RYE



MOLD NO.	FINISH SHOWN
L-7048	43-400
CAPACITY 8 Ozs.	FILL POINT $5\frac{1}{8}''$
HEIGHT $6\frac{11}{32}''$	WEIGHT $8\frac{1}{2}$ Ozs.
BODY SIZE $2\frac{11}{64}'' \times 2\frac{11}{64}''$	

MOLD NO.	FINISH SHOWN
L-7049	43-400
CAPACITY 16 Ozs.	FILL POINT $6\frac{1}{2}''$
HEIGHT $7\frac{55}{64}''$	WEIGHT $13\frac{1}{2}$ Ozs.
BODY SIZE $2\frac{23}{32}'' \times 2\frac{23}{32}''$	

MOLD NO.	FINISH SHOWN
L-7378	43-400
CAPACITY $25\frac{3}{5}$ Ozs.	FILL POINT $7\frac{23}{32}''$
HEIGHT $9\frac{25}{64}''$	WEIGHT 21 Ozs.
BODY SIZE $3\frac{45}{64}'' \times 2\frac{11}{16}''$	



MOLD NO.	FINISH SHOWN
L-7605	43-400
CAPACITY 32 Ozs.	FILL POINT $7\frac{57}{64}''$
HEIGHT $9\frac{25}{64}''$	WEIGHT 20 Ozs.
BODY SIZE $3\frac{15}{32}'' \times 3\frac{15}{32}''$	

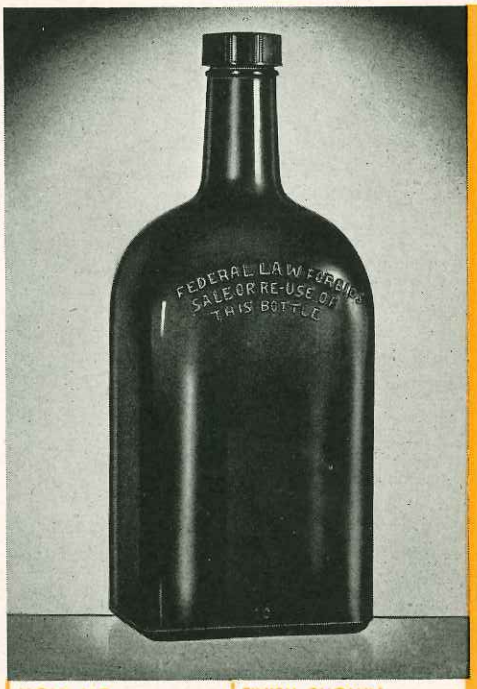
KÜMMEL

MOLD NO.	FINISH SHOWN
L-5961	28-400
CAPACITY 16 Ozs.	FILL POINT $5\frac{17}{32}''$
HEIGHT $7\frac{7}{16}''$	WEIGHT $14\frac{1}{4}$ Ozs.
BODY SIZE $3\frac{15}{64}'' \times 2\frac{1}{2}''$	

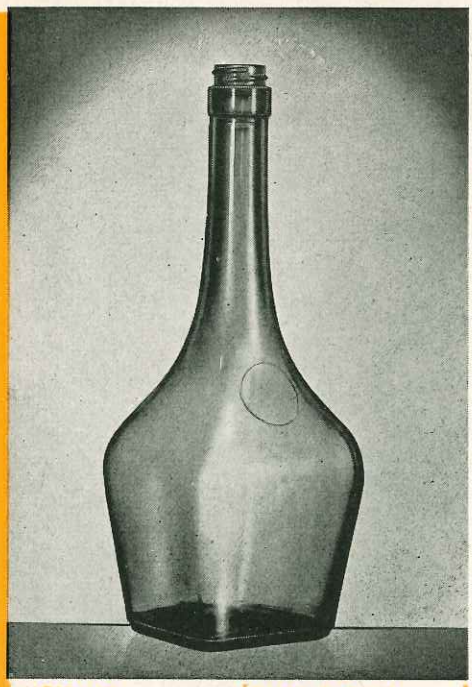
MOLD NO.	FINISH SHOWN
L-5291	28-400
CAPACITY 32 Ozs.	FILL POINT $7\frac{3}{64}''$
HEIGHT $9\frac{1}{8}''$	WEIGHT $23\frac{1}{4}$ Ozs.
BODY SIZE $3\frac{59}{64}'' \times 3\frac{1}{8}''$	

COINTREAU TRIPLE SEC

MOLD NO.	FINISH SHOWN
L-5965	28A-3100
CAPACITY $12\frac{4}{5}$ Ozs.	FILL POINT $4\frac{3}{4}''$
HEIGHT $7\frac{1}{16}''$	WEIGHT 12 Ozs.
BODY SIZE $2\frac{29}{32}'' \times 2\frac{29}{32}''$	

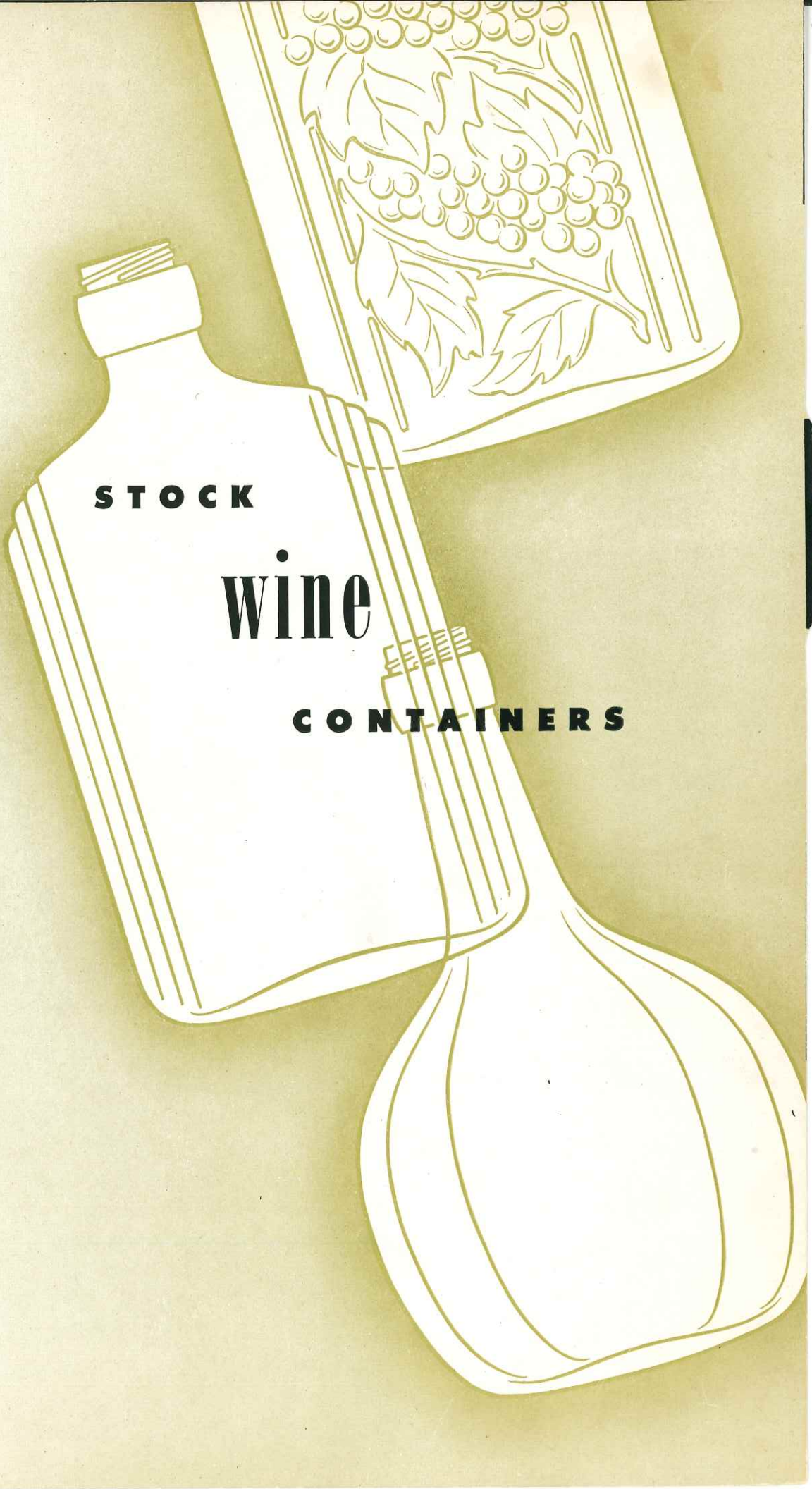


MOLD NO.	FINISH SHOWN
L5363	28-400
CAPACITY $25\frac{3}{5}$ Ozs.	FILL POINT 6''
HEIGHT $8\frac{17}{32}''$	WEIGHT $21\frac{7}{16}$ Ozs.
BODY SIZE $3\frac{19}{32}'' \times 3\frac{3}{32}''$	



MOLD NO. L-3002	FINISH SHOWN 28B-900
CAPACITY $25\frac{3}{5}$ Ozs.	FILL POINT $5\frac{3}{4}''$
HEIGHT $10\frac{5}{8}''$	WEIGHT $21\frac{1}{2}$ Ozs.
BODY SIZE $4\frac{9}{64}'' \times 3\frac{57}{64}$	

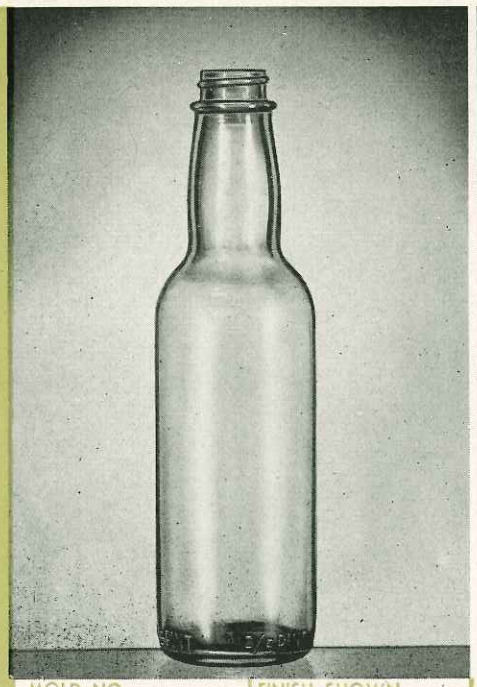
MOLD NO. L-7615	FINISH SHOWN 33-400
CAPACITY $25\frac{3}{5}$ Ozs.	FILL POINT $8\frac{21}{32}''$
HEIGHT $10\frac{5}{8}''$	WEIGHT 20 Ozs.
BODY SIZE $3\frac{3}{32}''$ Dia.	



STOCK wine CONTAINERS

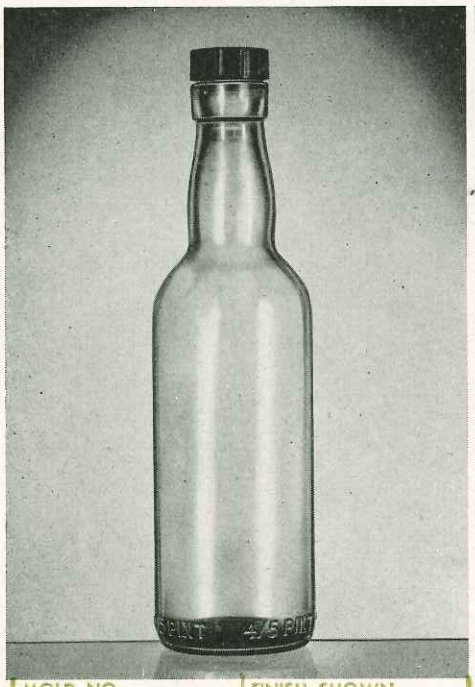
WINES

BULB NECK SWEET WINE



MOLD NO.	FINISH SHOWN
W-1398	24-400
CAPACITY $6\frac{2}{5}$ Ozs.	FILL POINT $5\frac{5}{32}''$
HEIGHT $7\frac{5}{16}''$	WEIGHT $7\frac{1}{2}$ Ozs.
BODY SIZE $2\frac{1}{16}''$ Dia.	

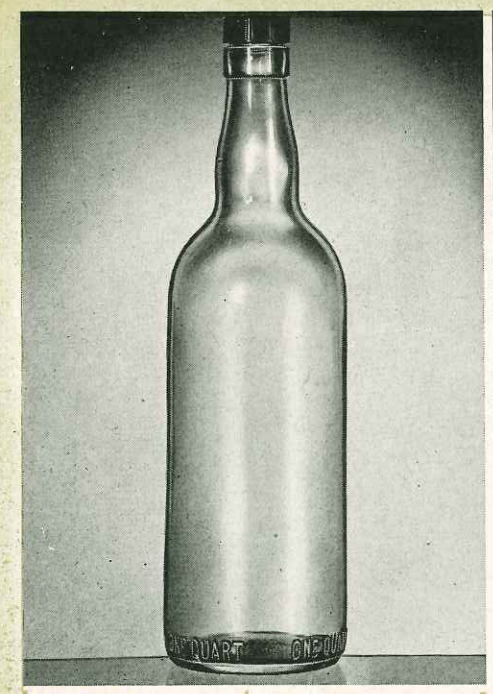
MOLD NO.	FINISH SHOWN
W-1452	28-900-401
CAPACITY $25\frac{3}{5}$ Ozs.	FILL POINT $9\frac{11}{16}''$
HEIGHT $11\frac{3}{4}''$	WEIGHT $19\frac{1}{4}$ Ozs.
BODY SIZE $3\frac{1}{32}''$ Dia.	



MOLD NO.	FINISH SHOWN
W-1464	28A-900
CAPACITY $12\frac{4}{5}$ Ozs.	FILL POINT $6\frac{11}{16}''$
HEIGHT $8\frac{7}{8}''$	WEIGHT $10\frac{1}{2}$ Ozs.
BODY SIZE $2\frac{33}{64}''$ Dia.	

MOLD NO.	FINISH SHOWN
W-1465	28B-900-401
CAPACITY $25\frac{3}{5}$ Ozs.	FILL POINT $9''$
HEIGHT $11\frac{15}{64}''$	WEIGHT 17 Ozs.
BODY SIZE $3\frac{3}{32}''$ Dia.	

BULB NECK SWEET WINE



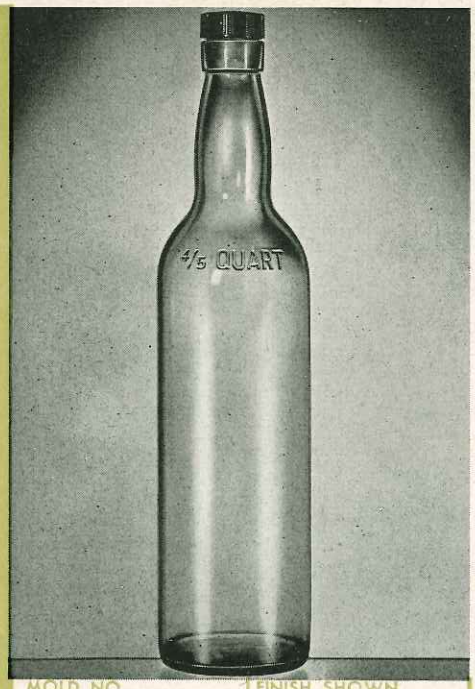
MOLD NO.	FINISH SHOWN
W-1466	28B-900-401
CAPACITY 32 Ozs.	FILL POINT $9\frac{3}{32}''$
HEIGHT $11\frac{1}{2}''$	WEIGHT 19 Ozs.
BODY SIZE $3\frac{3}{8}''$ Dia.	

MOLD NO.	FINISH SHOWN
WP-5393	No. 8 Spl.Ck.
CAPACITY $25\frac{3}{5}$ Ozs.	FILL POINT $8\frac{29}{32}''$
HEIGHT $12\frac{1}{16}''$	WEIGHT 23 Ozs.
BODY SIZE $3\frac{9}{32}''$ Dia.	

MOLD NO.	FINISH SHOWN
WP-5451	28-3160
CAPACITY $12\frac{4}{5}$ Ozs.	FILL POINT $7\frac{7}{32}''$
HEIGHT $9\frac{25}{32}''$	WEIGHT 16 Ozs.
BODY SIZE $2\frac{21}{32}''$ Dia.	

MOLD NO.	FINISH SHOWN
WP-5453	28-3160
CAPACITY $6\frac{2}{5}$ Ozs.	FILL POINT $6\frac{1}{8}''$
HEIGHT $8\frac{9}{64}''$	WEIGHT $10\frac{1}{8}$ Ozs.
BODY SIZE $2\frac{3}{32}''$ Dia.	

BULB NECK SWEET WINE



MOLD NO.	FINISH SHOWN
W-1300	28A-900-401
CAPACITY $25\frac{3}{5}$ Ozs.	FILL POINT $9\frac{9}{16}''$
HEIGHT $12\frac{1}{16}''$	WEIGHT $18\frac{1}{2}$ Ozs.
BODY SIZE $2\frac{31}{32}''$ Dia.	

MOLD NO.	FINISH SHOWN
W-1376	30A-3191
CAPACITY $25\frac{3}{5}$ Ozs.	FILL POINT $9\frac{1}{2}''$
HEIGHT $12''$	WEIGHT 21 Ozs.
BODY SIZE $3\frac{7}{64}''$ Dia.	

CLARET SAUTERNE

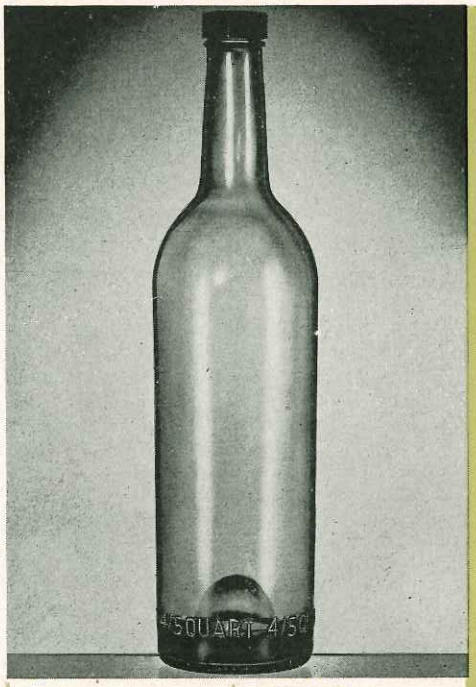
MOLD NO.	FINISH SHOWN
W-1399	28B-900
CAPACITY $25\frac{3}{5}$ Ozs.	FILL POINT $8\frac{13}{16}''$
HEIGHT $11\frac{3}{16}''$	WEIGHT $18\frac{1}{2}$ Ozs.
BODY SIZE $3\frac{7}{32}''$ Dia.	

MOLD NO.	FINISH SHOWN
W-1400	28A-900
CAPACITY 32 Ozs.	FILL POINT $8\frac{25}{32}''$
HEIGHT $11\frac{55}{64}''$	WEIGHT 20 Ozs.
BODY SIZE $3\frac{13}{32}''$ Dia.	

CLARET SAUTERNE

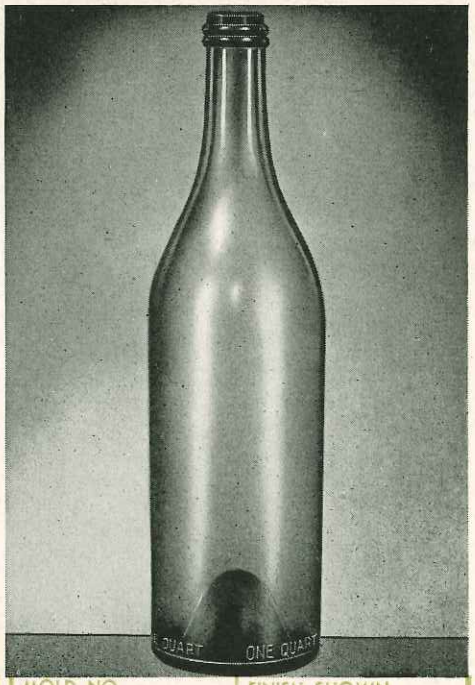
MOLD NO.	FINISH SHOWN
WP-552	28-3110
CAPACITY $12\frac{4}{5}$ Ozs.	FILL POINT $7\frac{1}{4}''$
HEIGHT $9\frac{49}{64}''$	WEIGHT 12 Ozs.
BODY SIZE $2\frac{33}{64}''$ Dia.	

MOLD NO.	FINISH SHOWN
WP-5452	28-3110
CAPACITY $6\frac{2}{5}$ Ozs.	FILL POINT $6\frac{1}{4}''$
HEIGHT $7\frac{3}{4}''$	WEIGHT $9\frac{1}{2}$ Ozs.
BODY SIZE $2\frac{5}{64}''$ Dia.	



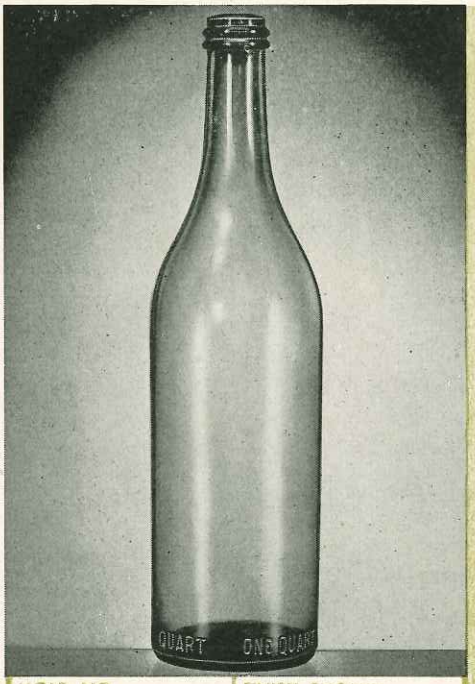
MOLD NO.	FINISH SHOWN
WP-538	28-401
CAPACITY $25\frac{3}{5}$ Ozs.	FILL POINT $9\frac{1}{16}''$
HEIGHT $11\frac{27}{32}''$	WEIGHT $19\frac{1}{2}$ Ozs.
BODY SIZE $3\frac{7}{64}''$ Dia.	

MOLD NO.	FINISH SHOWN
WP-536	34-3150
CAPACITY $25\frac{3}{5}$ Ozs.	FILL POINT $9\frac{1}{8}''$
HEIGHT $11\frac{9}{16}''$	WEIGHT $20\frac{1}{2}$ Ozs.
BODY SIZE $3\frac{9}{32}''$ Dia.	



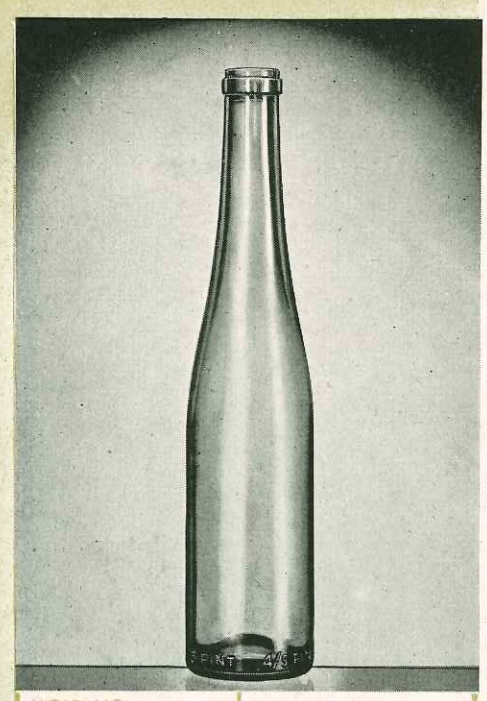
MOLD NO.	FINISH SHOWN
WP-537	34-3150
CAPACITY 32 Ozs.	FILL POINT $9\frac{1}{8}''$
HEIGHT $12\frac{1}{4}''$	WEIGHT 24 Ozs.
BODY SIZE $3\frac{17}{32}''$ Dia.	

MOLD NO.	FINISH SHOWN
W-1472	34-3150
CAPACITY $25\frac{3}{5}$ Ozs.	FILL POINT $10\frac{9}{64}''$
HEIGHT $11\frac{9}{16}''$	WEIGHT 19 Ozs.
BODY SIZE $3\frac{3}{16}''$ Dia.	



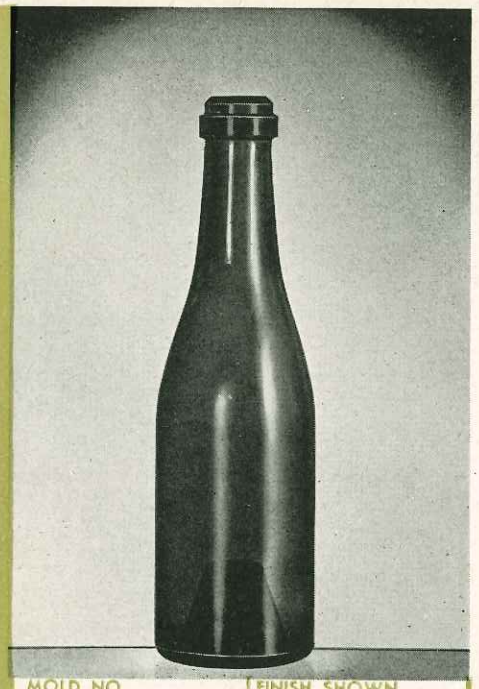
MOLD NO.	FINISH SHOWN
W-1463	34-3150
CAPACITY 32 Ozs.	FILL POINT $9\frac{1}{8}''$
HEIGHT $12\frac{1}{4}''$	WEIGHT 22 Ozs.
BODY SIZE $3\frac{13}{32}''$ Dia.	

HOCK RHINE WINE



MOLD NO. WP-5319	FINISH SHOWN 30A-3110
CAPACITY $12\frac{4}{5}$ Ozs.	FILL POINT $8\frac{9}{32}''$
HEIGHT $11\frac{3}{8}''$	WEIGHT 17 Ozs.
BODY SIZE $2\frac{31}{64}''$ Dia.	

MOLD NO. WP-5468	FINISH SHOWN 32-3110
CAPACITY $25\frac{3}{5}$ Ozs.	FILL POINT $10\frac{11}{32}''$
HEIGHT $13\frac{27}{32}''$	WEIGHT 24 Ozs.
BODY SIZE $3\frac{1}{16}''$ Dia.	



MOLD NO. WP-501	FINISH SHOWN 28-3140
CAPACITY $6\frac{2}{5}$ Ozs.	FILL POINT $5\frac{13}{16}''$
HEIGHT $8\frac{1}{4}''$	WEIGHT 14 Ozs.
BODY SIZE $2\frac{3}{8}''$ Dia.	

MOLD NO. WP-513	FINISH SHOWN 32-3140
CAPACITY $12\frac{4}{5}$ Ozs.	FILL POINT $7\frac{11}{32}''$
HEIGHT 10″	WEIGHT 20 Ozs.
BODY SIZE $2\frac{27}{32}''$ Dia.	

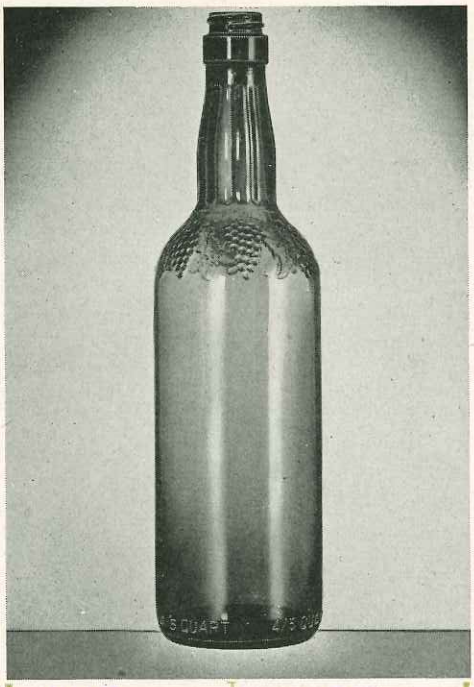
MOLD NO. WP-514	FINISH SHOWN 36-3140
CAPACITY $25\frac{3}{5}$ Ozs.	FILL POINT $8\frac{5}{16}''$
HEIGHT 12″	WEIGHT 37 Ozs.
BODY SIZE $3\frac{19}{32}''$ Dia.	

BURGUNDY

MOLD NO.	FINISH SHOWN
WP-5317	30A-3110
CAPACITY $12\frac{4}{5}$ Ozs.	FILL POINT $6\frac{31}{32}''$
HEIGHT $9\frac{15}{32}''$	WEIGHT 17 Ozs.
BODY SIZE $2\frac{7}{8}''$ Dia.	

MOLD NO.	FINISH SHOWN
WP-550	32-3110
CAPACITY $25\frac{3}{5}$ Ozs.	FILL POINT $7\frac{3}{4}''$
HEIGHT $11\frac{15}{64}''$	WEIGHT 22 Ozs.
BODY SIZE $3\frac{25}{64}''$ Dia.	

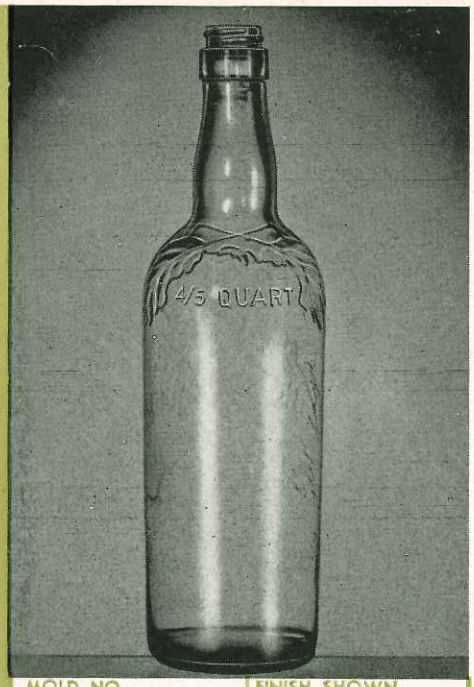
BULB NECK GRAPE DESIGN



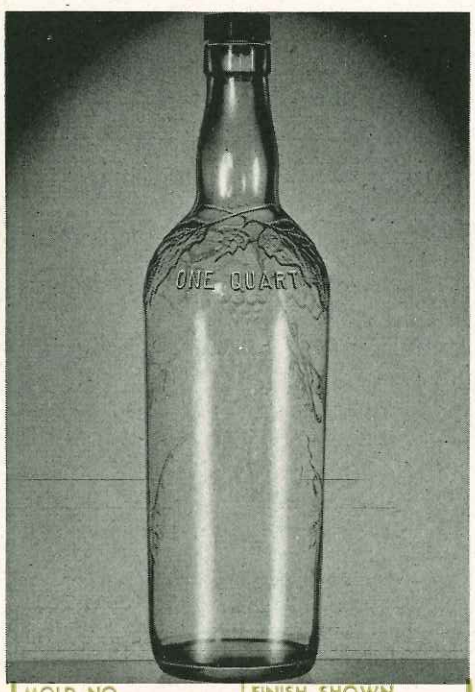
MOLD NO.	FINISH SHOWN
W-1427	28B-900-401
CAPACITY $25\frac{3}{5}$ Ozs.	FILL POINT $8\frac{15}{32}''$
HEIGHT $11\frac{3}{8}''$	WEIGHT $18\frac{1}{2}$ Ozs.
BODY SIZE $3\frac{9}{64}''$ Dia.	

MOLD NO.	FINISH SHOWN
W-1428	28B-900-401
CAPACITY 32 Ozs.	FILL POINT $8\frac{15}{32}''$
HEIGHT $11\frac{3}{8}''$	WEIGHT 20 Ozs.
BODY SIZE $3\frac{31}{64}''$ Dia.	

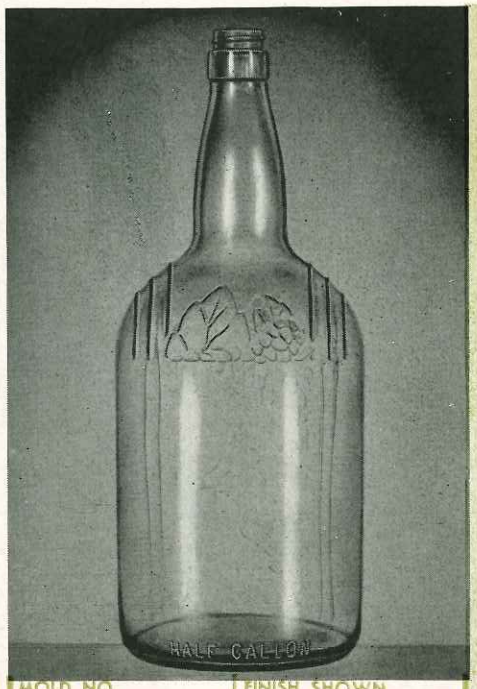
BULB NECK GRAPE DESIGN



MOLD NO. W-1242	FINISH SHOWN 28B-900-401
CAPACITY $25\frac{3}{5}$ Ozs.	FILL POINT $8\frac{1}{4}''$
HEIGHT $11''$	WEIGHT 18 Ozs.
BODY SIZE $3\frac{15}{64}''$ Dia.	



MOLD NO. W-1285	FINISH SHOWN 28B-900-401
CAPACITY 32 Ozs.	FILL POINT $9\frac{1}{8}''$
HEIGHT $11\frac{3}{4}''$	WEIGHT 20 Ozs.
BODY SIZE $3\frac{15}{32}''$ Dia.	

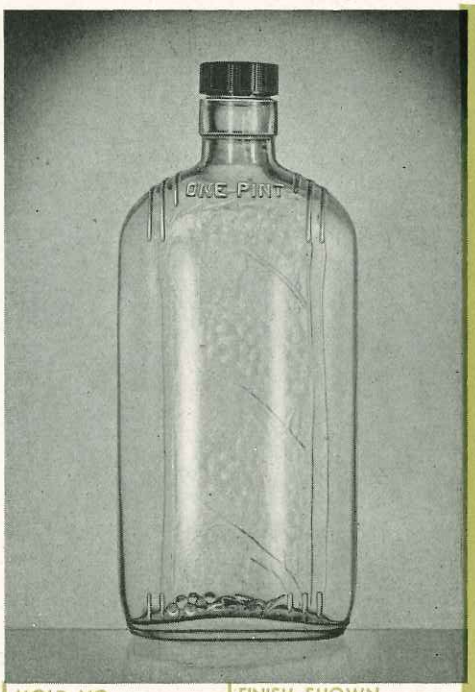


MOLD NO. W-1323	FINISH SHOWN 28B-900-401
CAPACITY 64 Ozs.	FILL POINT $8\frac{3}{4}''$
HEIGHT $12''$	WEIGHT 30 Ozs.
BODY SIZE $5\frac{1}{64}''$ Dia.	

FLASK PLAIN AND GRAPE DESIGN

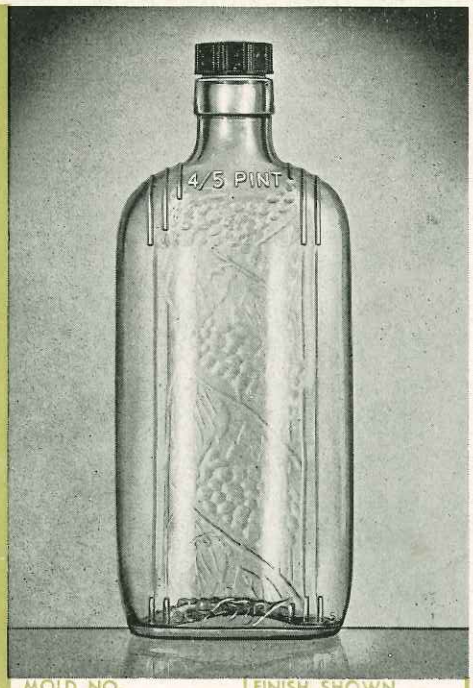
MOLD NO. W-1462	FINISH SHOWN 28A-900
CAPACITY 16 Ozs.	FILL POINT $6\frac{1}{32}''$
HEIGHT $8\frac{3}{32}''$	WEIGHT 13 Ozs.
BODY SIZE $3\frac{7}{8}'' \times 2''$	

MOLD NO. W-1202	FINISH SHOWN 28B-900-401
CAPACITY 8 Ozs.	FILL POINT $5\frac{11}{64}''$
HEIGHT $6\frac{7}{8}''$	WEIGHT $8\frac{1}{2}$ Ozs.
BODY SIZE $3'' \times 1\frac{9}{16}''$	



MOLD NO. W-1211	FINISH SHOWN 28B-900-401
CAPACITY 16 Ozs.	FILL POINT $6\frac{5}{8}''$
HEIGHT $8\frac{13}{32}''$	WEIGHT 13 Ozs.
BODY SIZE $3\frac{23}{32}'' \times 1\frac{29}{32}''$	

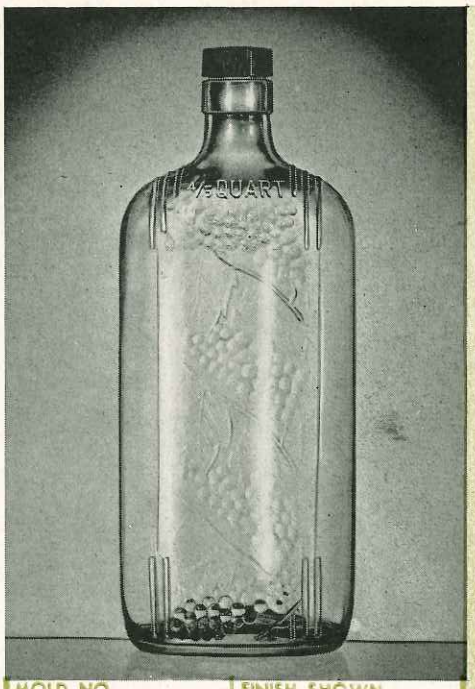
FLASK GRAPE DESIGN



MOLD NO.	FINISH SHOWN
W-1284	28B-900-401
CAPACITY $12\frac{4}{5}$ Ozs.	FILL POINT 7″
HEIGHT $8\frac{25}{32}$″	WEIGHT $13\frac{1}{2}$ Ozs.
BODY SIZE $3\frac{5}{8}$″ x $1\frac{39}{64}$″	

MOLD NO.	FINISH SHOWN
W-1287	28B-900-401
CAPACITY $12\frac{4}{5}$ Ozs.	FILL POINT $6\frac{1}{4}$″
HEIGHT $7\frac{13}{16}$″	WEIGHT $11\frac{1}{2}$ Ozs.
BODY SIZE $3\frac{15}{32}$″ x $1\frac{53}{64}$″	

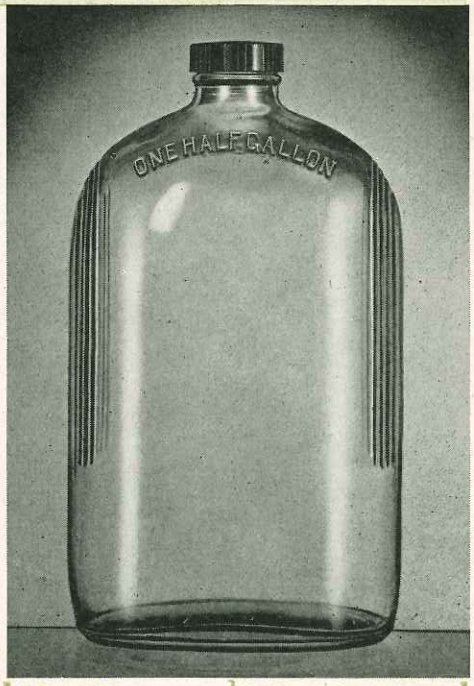
MOLD NO.	FINISH SHOWN
W-1393	28B-900-401
CAPACITY 16 Ozs.	FILL POINT $6\frac{5}{8}$″
HEIGHT $8\frac{13}{32}$″	WEIGHT 13 Ozs.
BODY SIZE $3\frac{23}{32}$″ x $1\frac{57}{64}$″	



MOLD NO.	FINISH SHOWN
W-1343	28B-900-401
CAPACITY $25\frac{3}{5}$ Ozs.	FILL POINT $8\frac{1}{16}$″
HEIGHT 10″	WEIGHT 21 Ozs.
BODY SIZE $4\frac{5}{64}$″ x $2\frac{27}{64}$″	

FLASK
MISCELLANEOUS
OVAL

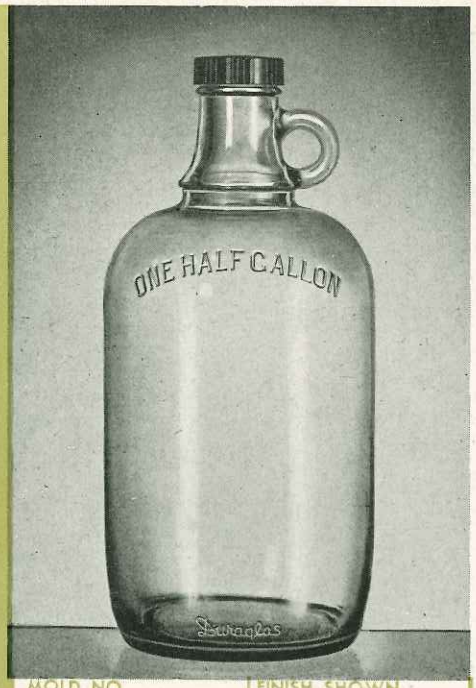
MOLD NO.	FINISH SHOWN
W-1435	38-900-401
CAPACITY 64 Ozs.	FILL POINT $8\frac{11}{16}''$
HEIGHT $10\frac{3}{16}''$	WEIGHT 31 Ozs.
BODY SIZE $5\frac{25}{32}'' \times 3\frac{1}{2}''$	



MOLD NO.	FINISH SHOWN
W-1279	38-401
CAPACITY 64 Ozs.	FILL POINT $8\frac{7}{16}''$
HEIGHT $9\frac{15}{16}''$	WEIGHT 30 Ozs.
BODY SIZE $5\frac{3}{4}'' \times 3\frac{33}{64}''$	

MOLD NO.	FINISH SHOWN
W-1410	38-401
CAPACITY 64 Ozs.	FILL POINT $8\frac{1}{2}''$
HEIGHT $9\frac{25}{32}''$	WEIGHT 30 Ozs.
BODY SIZE $5\frac{25}{32}'' \times 3\frac{9}{16}''$	

JUG WINE PLAIN



MOLD NO.	FINISH SHOWN
W-1460	38-401-416-11
CAPACITY 64 Ozs.	FILL POINT $7\frac{1}{2}''$
HEIGHT $10\frac{7}{32}''$	WEIGHT $28\frac{5}{8}$ Ozs.
BODY SIZE $4\frac{59}{64}''$ Dia.	

MOLD NO.	FINISH SHOWN
W-1278	38-401-416-11
CAPACITY 128 Ozs.	FILL POINT $8\frac{5}{8}''$
HEIGHT $11\frac{25}{32}''$	WEIGHT $44\frac{3}{8}$ Ozs.
BODY SIZE $6\frac{15}{32}''$ Dia.	

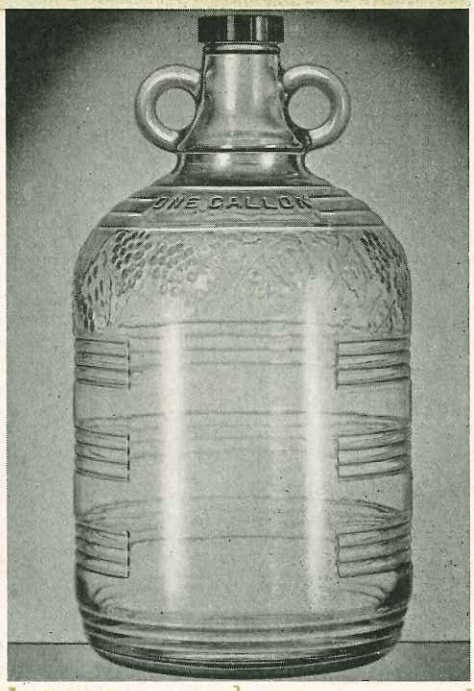
JUG WINE MODERNISTIC

MOLD NO.	FINISH SHOWN
W-1209	38-401-12
CAPACITY 64 Ozs.	FILL POINT $7\frac{11}{16}''$
HEIGHT $9\frac{11}{16}''$	WEIGHT 30 Ozs.
BODY SIZE $5\frac{5}{16}'' \times 4\frac{39}{64}''$	

MOLD NO.	FINISH SHOWN
W-1340	38-401-416-12
CAPACITY 128 Ozs.	FILL POINT $9\frac{9}{32}''$
HEIGHT 12″	WEIGHT 45 Ozs.
BODY SIZE $6\frac{9}{32}''$ Dia.	

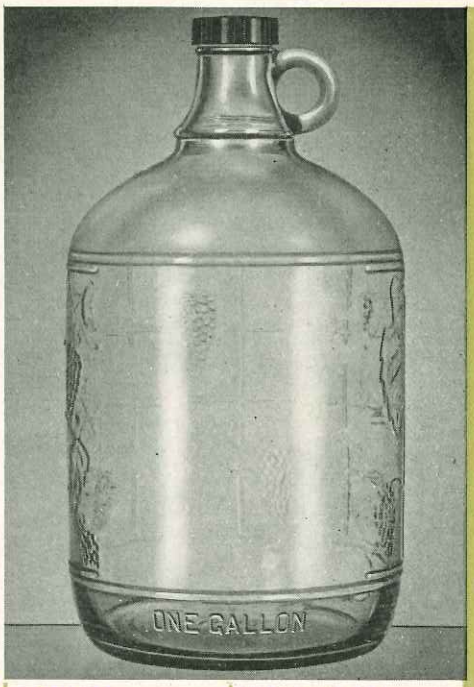
JUG MISCELLANEOUS GRAPE DESIGN

MOLD NO.	FINISH SHOWN
W-1239	38-401-12
CAPACITY 64 Ozs.	FILL POINT $7\frac{3}{4}''$
HEIGHT $9\frac{15}{16}''$	WEIGHT 30 Ozs.
BODY SIZE $4\frac{61}{64}''$ Dia.	



MOLD NO.	FINISH SHOWN
W-1392	38-401-416-12
CAPACITY 128 Ozs.	FILL POINT $9\frac{1}{32}''$
HEIGHT $11\frac{11}{16}''$	WEIGHT 46 Ozs.
BODY SIZE $6\frac{7}{16}''$ Dia.	

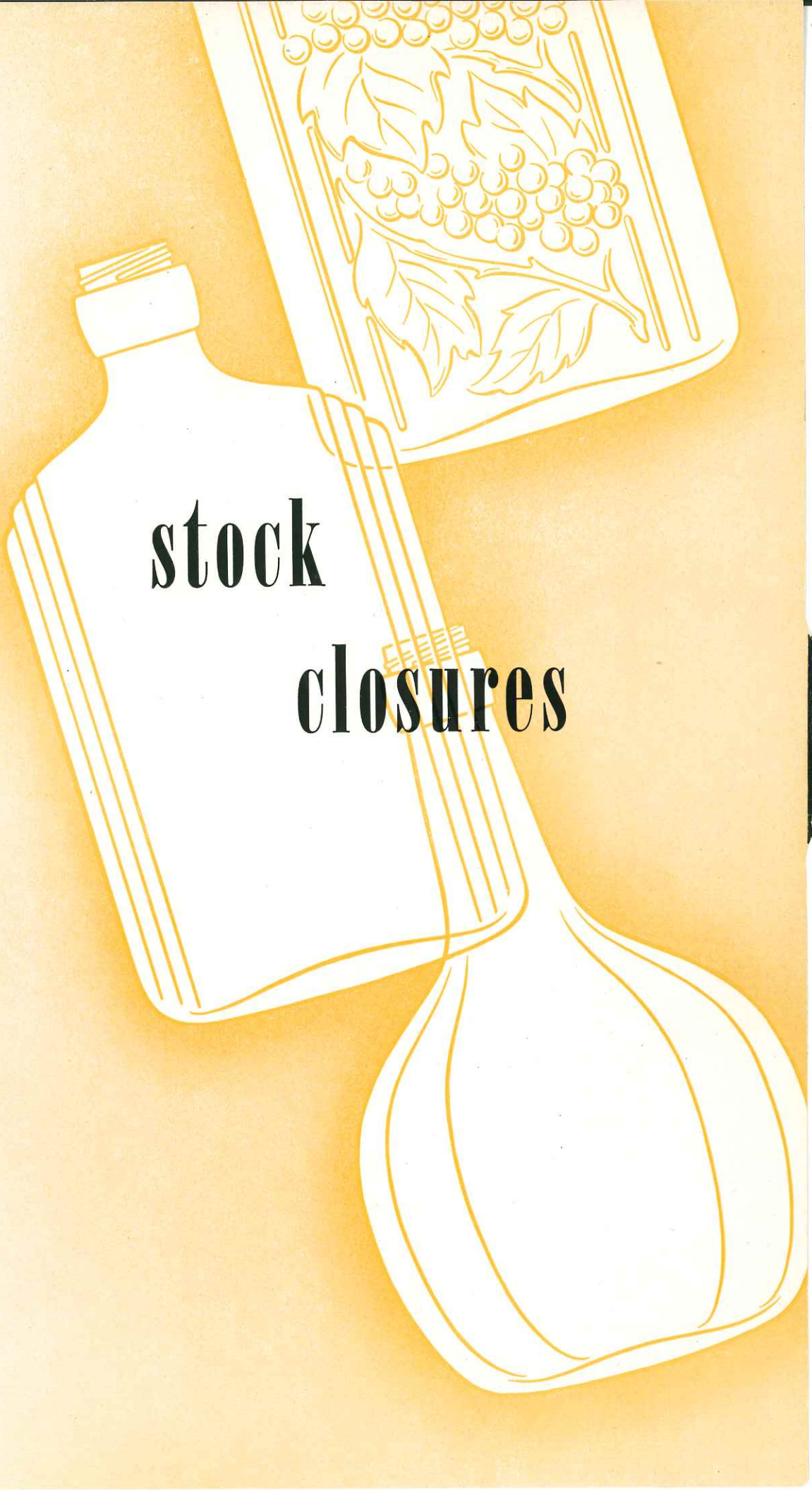
MOLD NO.	FINISH SHOWN
W-1436	38-401-416-12
CAPACITY 128 Ozs.	FILL POINT $9\frac{11}{32}''$
HEIGHT $11\frac{27}{32}''$	WEIGHT 46 Ozs.
BODY SIZE $6\frac{13}{32}''$ Dia.	



MOLD NO.	FINISH SHOWN
W-1262	38-401-416-11
CAPACITY 128 Ozs.	FILL POINT $9\frac{7}{32}''$
HEIGHT $11\frac{25}{32}''$	WEIGHT $48\frac{1}{2}$ Ozs.
BODY SIZE $6\frac{13}{32}''$ Dia.	

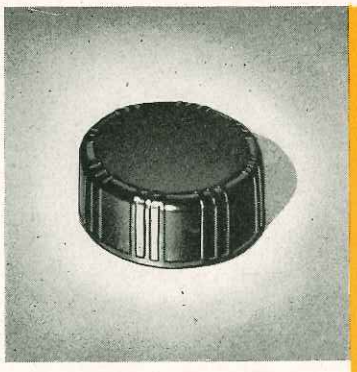
JUG ROUND MASTER

MOLD NO. W-1339	FINISH SHOWN 38-401-416-12
CAPACITY 128 Ozs.	FILL POINT $9\frac{9}{32}''$
HEIGHT 12″	WEIGHT 45 Ozs.
BODY SIZE $6\frac{5}{16}''$ Dia.	

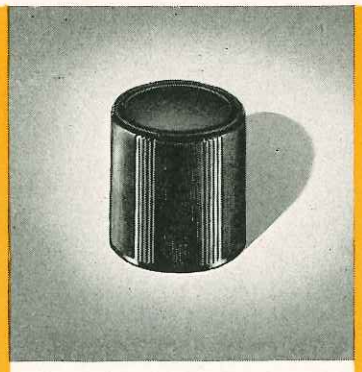


stock closures

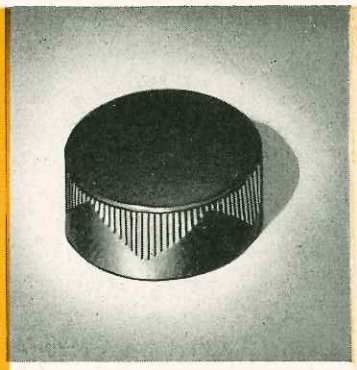
MOLDED AND METAL CLOSURES



Molded
Lustrseal
(18-400) (28-400)
(38-400)



Molded
Deep Bartop
(28-442)

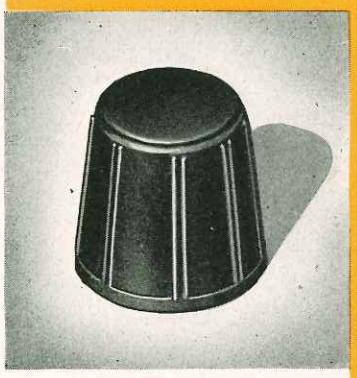


Molded
Smartop
(18-400) (28-400)

Molded
Bartop
(28-400)

Molded
Light Weight Bartop
(28-400)

Molded
Baronet
(28-400)



Topseal Jigger
(24-2900) (28-2900)

Metal
Beaded Knurled
(18-400) (28-400)
(38-400)

Metal
Full Dome No Knurl
(18-400) (28-400)
(38-400)

CLOSURES

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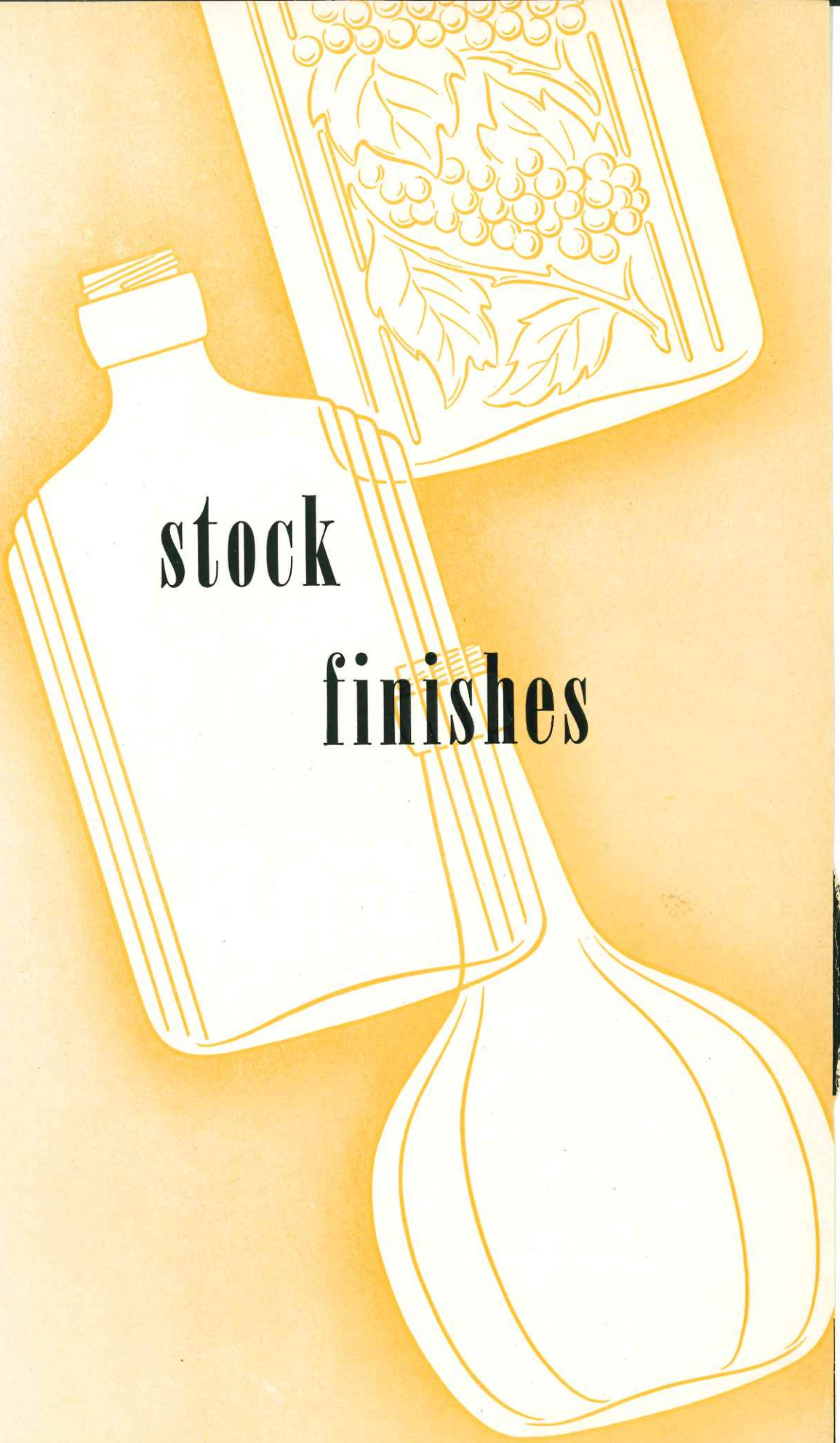
Both metal and plastic caps are available to the liquor industry. The dependable protection each type affords is due, in part, to improved liners that overcome evaporation. Only the best materials obtainable are used and these are continually checked to make sure they are up to the proper standards.

Owens-Illinois plastic caps are produced on machines of our own design. Automatic molding insures even wall thickness and a uniform curing cycle—resulting in closures of high strength.

The "Deep Cap" sponsored by Owens-Illinois has been widely accepted for use on fifths and quarts. It enhances the appearance of the package and effects economies for the bottler. At the bar it saves time and effort. Opening and pouring is a one-hand operation.

Owens-Illinois closures are made in four plants across the country—in Glassboro, New Jersey; Gas City, Indiana; St. Charles, Illinois and San Jose, California.



stock finishes

STANDARD LIQUOR FINISHES

GCMI-400
STANDARD CONTINUOUS THREAD

OIG-416
TAMPER PROOF HANDLE

OIG-442
DEEP MOLDED CAP

OIG-445
SPECIAL BAND

OIG-448
TUXEDO BEAD

OIG-607
COMB. CROWN & CHAMPAGNE CORK

GCMI-900
REPEAL BEAD 28-400 S.T.

GCMI-1100
STANDARD KORK-N-SEAL

GCMI-1110
ENGLISH KORK-N-SEAL

GCMI-1600
STANDARD ROLL-ON

OIG-1605
REPEAL BEAD ROLL-ON

OIG-1606
REPEAL BEAD-R.O. STRIP STAMP

GCMI-1620
PILFER PROOF ROLL-ON

GCMI-1630
TAMPER & ALTER PROOF

GCMI-1640
ROVER SEAL

GCMI-2800
COMBINATION CUP-CAP

GCMI-3100
BRANDY

GCMI-3105
SHORT BRANDY

GCMI-3110
SAUTERN COGNAC

GCMI-3120
SQUARE RING CORK

OIG-3122
FLANGE CORK 1⅛ HEAD

GCMI-3130
GIN

GCMI-3135
TAPER RING CORK

GCMI-3140
CHAMPAGNE

GCMI-3150
ITALIAN VERMOUTH

GCMI-3160
SWEET WINE

GCMI-3170
MEDIUM BRANDY

GCMI-3190
STANDARD WINE

GCMI-3200
CONSTRICTED CORK NO BEAD

GCMI-3210
CONSTRICTED CORK WITH BEAD

Owens-Illinois
1948
Duraglas Containers

shipping cartons

CARTONS

CARTONS

•

Bottles for distilled spirits and wine are shipped to customers in:

a. Service Cartons—a plain box body used only for protection in delivering glass from our factories to the plants of our customers.

b. Reshippers—a carton that serves the dual purpose of being used for delivery of glass from our factories to our customers who in turn pack with their product and again use the same box to deliver their product to their customer.

Federal Regulations govern the size and type of reshipper used for distilled spirits.

Bottled in Bond

1. Capacity of Case

32 oz.	12 bottles
25⅗ oz.	12 bottles
16 oz.	24 bottles
8 oz.	48 bottles
1.6 oz.	240 bottles

2. Type of Case. Several types of cases may be used as wooden cases, different types of cardboard, etc. However, the Owens-Illinois Glass Company recommends a 1123 style J.C. case. (This is an outer made with partitions, pads and liners made of 200 lb. testboard throughout.)

3. During the present emergency a 1123 style carton made of 200 lb. test outer and non-test partitions, pads, and liners have been approved by the Treasury Department.

Tax Paid

1. There are no Treasury Department regulations on the size or type of package for Tax Paid spirits. Only transportation regulations must be complied with. The requirements of Consolidated Freight Classification Rule No. 41 must be followed.

2. The type of case recommended by Owens-Illinois Glass Company for packages of 32 oz. capacity or less is a 1123 style reshipper with 200 lb. test outer and test partitions, pads, and liners.

3. For gallons and ½ gallons, the following packages are recommended:

   a. Gallons.

   Individual No. 1 (175 lb. test) 3 to a No. 3 style outer (200 lb. test).

   b. ½ Gallon.

   Individual No. 1 (175 lb. test) 6 to a No. 1 outer (200 lb. test).

CARTONS

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Printing on Government side of Distilled Spirits Cases.

1. Bottled-in-Bond whiskey cases must be printed as follows:
   (Reg. No. 6 Sec. 30)

SERIAL NO. 999	RYE WHISKEY	
	JOHN BARLEYCORN & CO.	
Distillery No. 564		Louisville, Ky.
Bottled at	John Doe	3 Gallons
INTERNAL REVENUE U. S.	Storekeeper-Gauger	100 proof
BONDED WAREHOUSE	Insp. June 5, 1939	Made
		Fall 1934
No. 300 - Ky.		Bottled
	TAX PAID Mar. 15, 1940	Spring 1939
	Richard Roe	
	U. S. Storekeeper-Gauger	

2. Tax-Paid whiskey cases must be printed as follows:
   (Regulation No. 15 Par. 190.417)

Ser. No. 2
Whiskey
John Doe & Company
Rectifier (or Distiller or Bottler)
New York, N. Y.
R-135
3.00 W. G.
90 Proof
2.70 P. G.
Filed May 2, 1938

Printing layouts shown above are complete. We may print our reshippers with any or all of the information shown that customer desires. The rest may be stenciled in by customer.

WINE

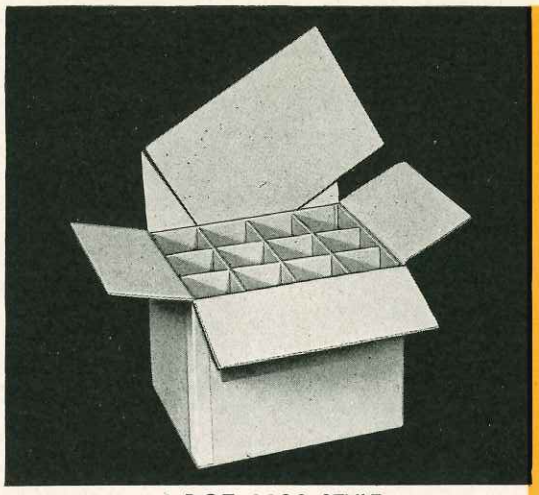
There are no federal regulations governing the reshippers for wine. Packaged wines shipped by railroads must comply with C.F.C.R. No. 41.

Minimum reshipping cases that meet the requirements of C.F.C.R. No. 41 effective June 15, 1947 are as follows:

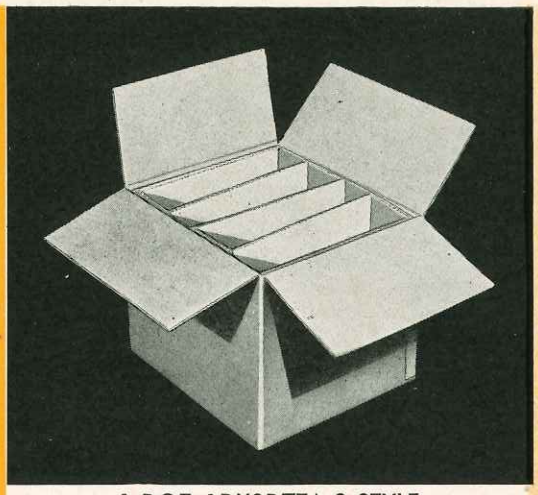
16 oz. or less	13 style reshipper
25-3/5 oz. thru 32 oz.	123A style reshipper
64 oz. thru 128 oz.	127A style reshipper

"A" used as a suffix denotes a bottom pad only.

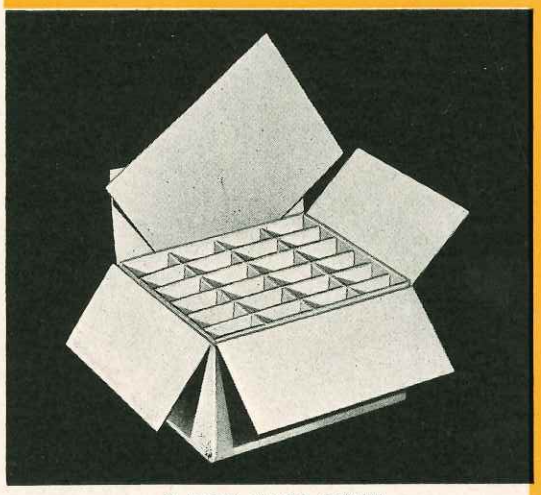
On the following pages are diagrams and pictures showing the different style cases, the Owens-Illinois Glass code system, and pictures of several completed cartons.



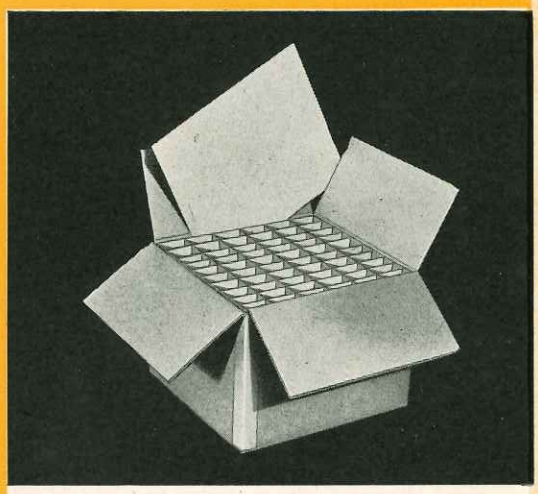
1 DOZ. 1123 STYLE
RESHIPPER



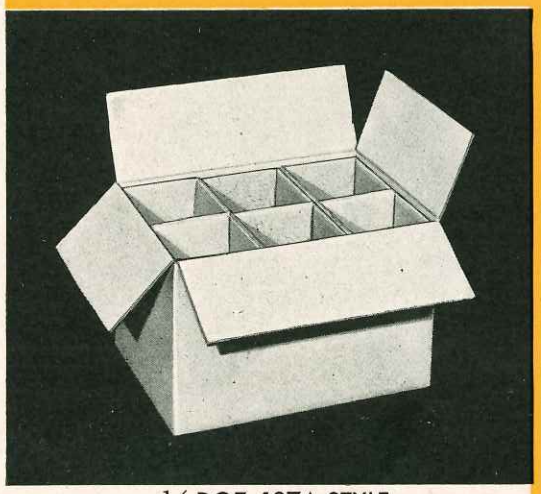
1 DOZ. 1DX2D7TA-3 STYLE
HOSTESS STYLE RESHIPPER



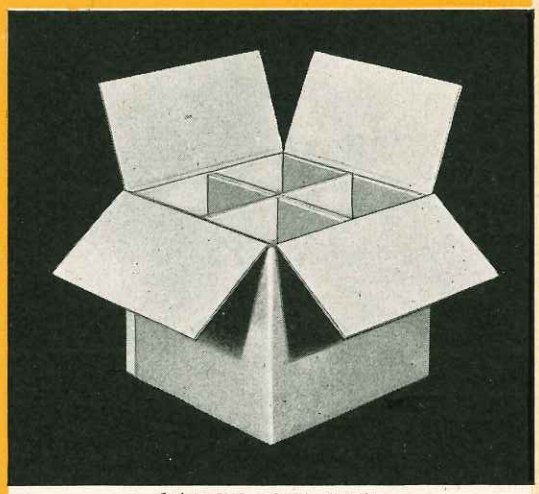
2 DOZ. 1123 STYLE
RESHIPPER



4 DOZ. 1123 STYLE
RESHIPPER



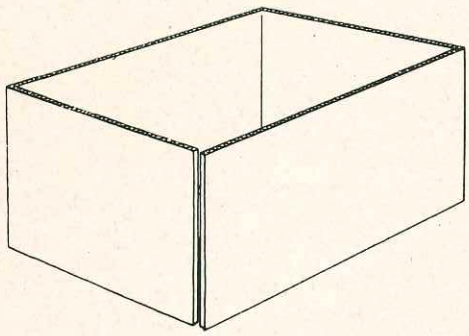
½ DOZ. 127A STYLE
RESHIPPER



⅓ DOZ. 127A STYLE
RESHIPPER

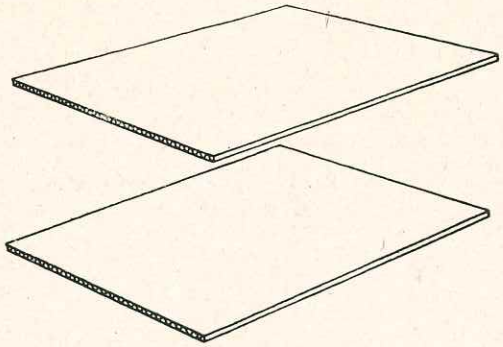
INTERIOR PACKING

Interior packing styles are denoted by the numbers following the box body style number. The following drawings picture the more widely used types.



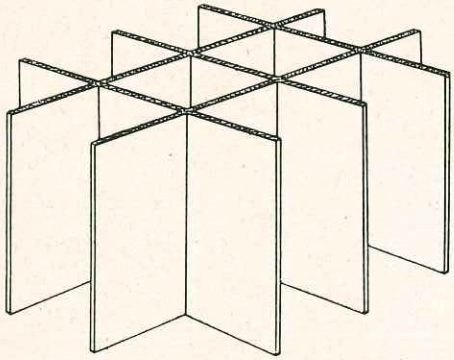
NO. 1—LINER

Can be included in any Style Box Body.



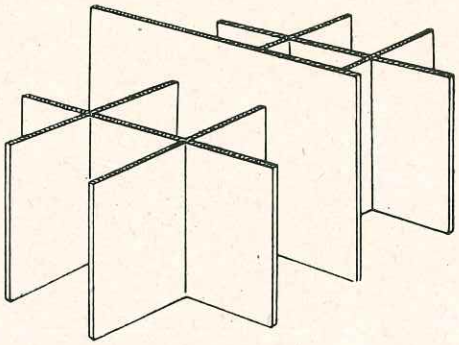
NO. 2—PADS

Can be included in any Style Box Body.



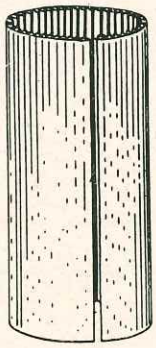
NO. 3—FULL HEIGHT PARTITIONS

Can be included in Nos. 1 and 2 Style Box Bodies and sometimes for small bottles in No. 3 Style Box Bodies.

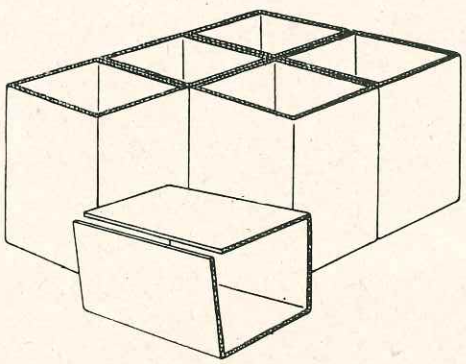


NO. 3½—SHOULDER HEIGHT PARTITIONS

Can be included in Nos. 1 and 2 Style Box Bodies and sometimes for small bottles in No. 3 Style Box Body.



NO. 9—SINGLE FACED UNTAPED WRAPPER

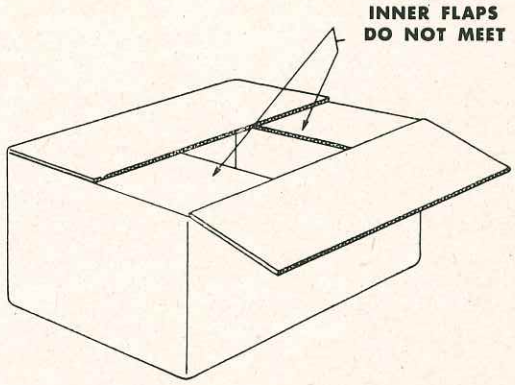


NO. 7—INDIVIDUAL SCORED SHEET

Can be included in all Style Box Bodies.

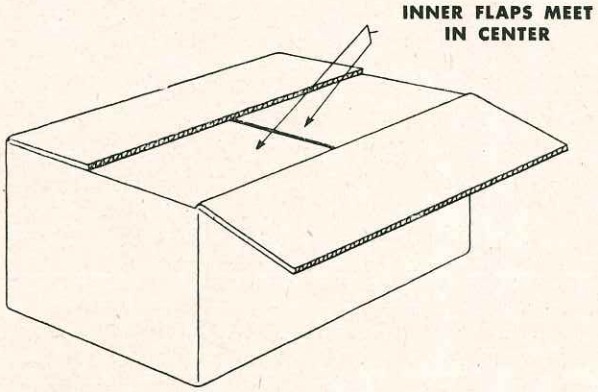
BOX BODIES

The system of box style numbering, though simple has often been misunderstood. To illustrate how the style numbers are interpreted, this page and the two following have been included to pictorially show the more popular box bodies, interior packing, and combinations. This page graphically brings out the difference between our number 1, 2, & 3 body styles.



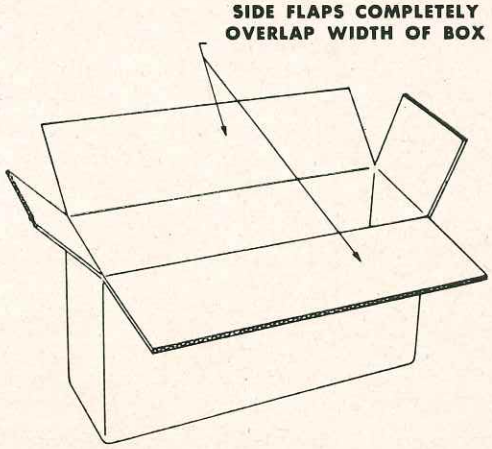
NO. 1—STYLE BOX

Regular Slotted



NO. 2—STYLE BOX

Special Center Slotted



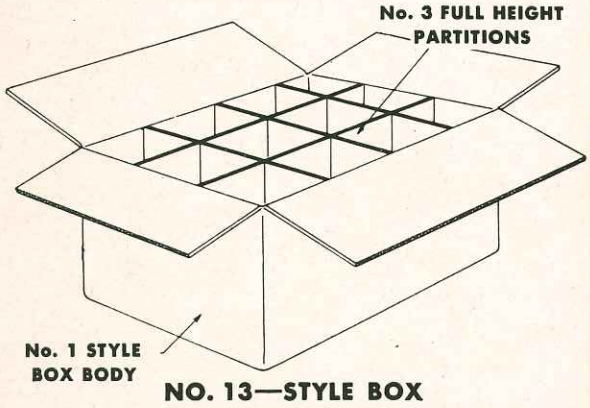
NO. 3—STYLE BOX

Overlapping Flap Slotted

Harness Style

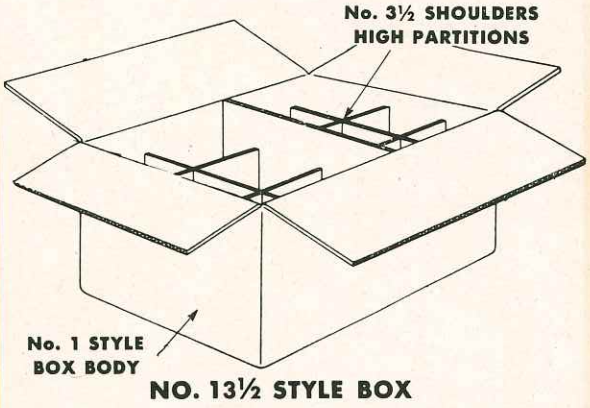
BOX STYLES

A combination of a box body style number with the desired interior packing numbers gives the complete box style number. The first figure always indicates the box body. Numerals indicating interior packing follow, and should always be given in order from the lowest up. Illustrated below are six of the most popular box styles marked to indicate how their numbers were obtained.



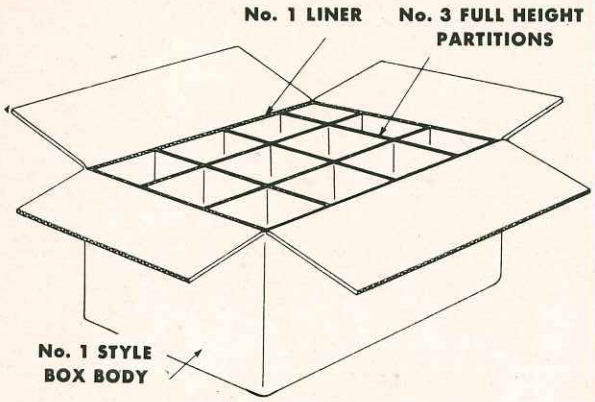
NO. 13—STYLE BOX

Regular Box Body (No. 1) and Full Height Partition (No. 3).



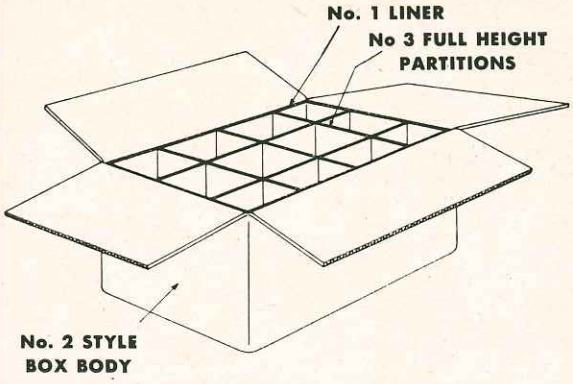
NO. 13½ STYLE BOX

Regular Slotted (No. 1) complete with Shoulder Height Partition (No. 3½).



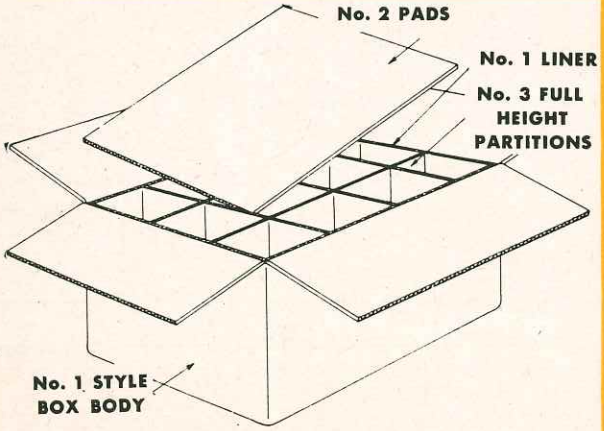
NO. 113—STYLE BOX

Regular Slotted (No. 1) with Liner (No. 1) and Full Height Partitions (No. 3).



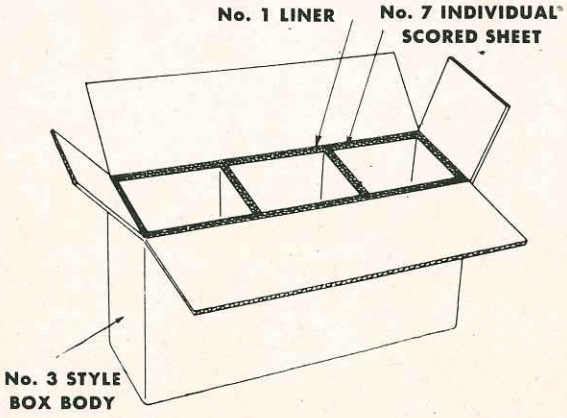
NO. 213—STYLE BOX

Special Center Slotted (No. 2) complete with Liner (No. 1) and Full Height Partition (No. 3).



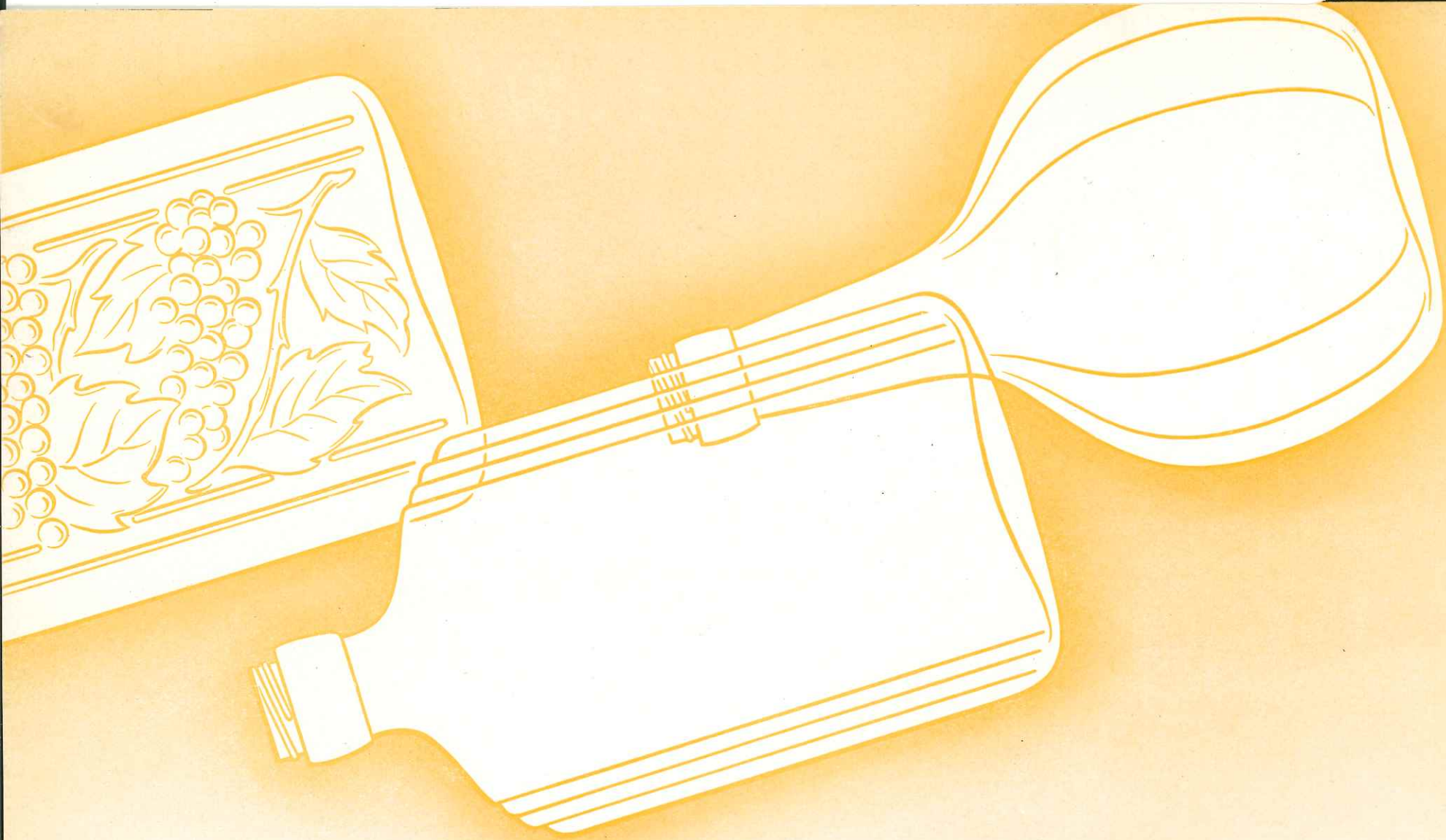
NO. 1123—STYLE BOX

Regular Style (No. 1) complete with Liner (No. 1), Pads (No. 2), and Full Height Partitions (No. 3).



NO. 317—STYLE BOX

Special Overlapping Flap Slotted (No. 3) with Liners (No. 1) and Individual Scored Sheets (No. 7).



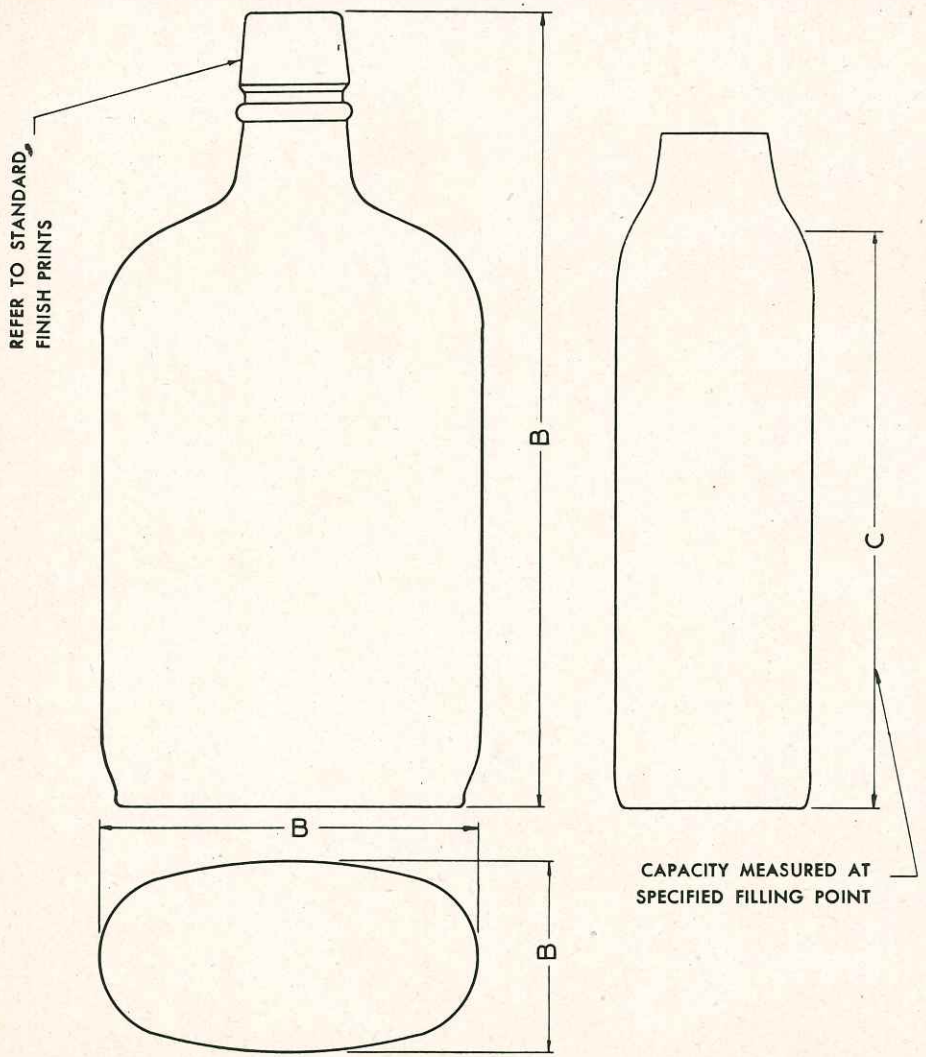
NOTES

The tolerances shown are needed to compensate for unavoidable variations inherent in mold construction and in glass manufacturing processes such as—

1. Normal variations in mold cavities.
2. Normal and unequal wear of mold equipment.
3. Shrinkage and Deformations.

These tolerances are based on the individual glass manufacturers ideal specifications for the particular container in question.

The capacity specification is the primary specification and should be held as near the stated ideal as possible.



STANDARD TOLERANCES FOR DISTILLED SPIRITS AND WINE CONTAINERS

A	C	W	B
CAPACITY OF CONTAINER [redacted]	CAPACITY TOLERANCE EITHER WAY	WEIGHT TOLERANCE EITHER WAY	BODY TOLERANCES WIDTH, THICKNESS, DIAMETER, AND HEIGHT—EITHER WAY
1 TO 1.6-OZ.	1/32-OZ.	1/8-OZ.	1/32"
2-OZ.	1/16-OZ.	3/16-OZ.	1/32"
6 2/5-OZ.	1/8-OZ.	5/16-OZ.	1/16"
8-OZ.	3/16-OZ.	3/8-OZ.	1/16"
12 4/5-OZ.	1/4-OZ.	1/2-OZ.	1/16"
16-OZ.	5/16-OZ.	5/8-OZ.	1/16"
25 3/5-OZ.	3/8-OZ.	5/8-OZ.	1/16"
32-OZ.	3/8-OZ.	5/8-OZ.	1/16"
64-OZ.	1/2-OZ.	1 1/4-OZ.	1/16"
128-OZ.	1-OZ.	2 1/2-OZ.	3/32"

While factories endeavor to work to closer tolerances than the above, O.I.G. reserves the right to ship ware within these tolerances

FEDERAL REGULATIONS

•

1. Federal regulations govern the manufacture and sale of liquor and wine bottles only.

Only those parts of these regulations are quoted herein as directly affects the physical characteristics of the containers.

2. **Liquor Bottles**

A. The Standards of Fill allow distilled spirits to be bottled in the following sizes:

Tax Paid Distilled Spirits	Bottled in Bond
1 gallon	1 quart
½ gallon	⅘ quart
1 quart	1 pint
⅘ quart	½ pint
1 pint	1/10 pint
½ pint	
⅛ pint	
1/10 pint	

In addition to the above

1. Brandy may be bottled in 1/16 pint container.
2. Scotch, Irish Whiskey and Scotch and Irish type whiskey, brandy, and rum may be bottled in 4/5 pint.

The above standards of fill do not apply to cordials, liqueurs, cocktails, highballs, gin fizzes, and bitters.

B. All liquor bottles of 8 oz. capacity or greater will have the following distinctive markings blown into the glass:

1. The warning clause "Federal Law Forbids Sale or Re-Use of this Bottle" will appear on the shoulder. This may appear in a two or more line arrangement on the shoulder on the side opposite the brand label side or in one continuous line encircling the bottle.
2. The permit number assigned by the District Supervisor of A.T.U. to the distiller, rectifier, or bottler.
   a. Liquor bottles of distinctive shape or design for liqueurs, cordials, beverage bitters, cocktails, and gin fizzes may be supplied without customer's permit number.
3. The permit number of the manufacturer as well as the last two numerals of the year of manufacture.

C. **Headspace**—A liquor bottle of a capacity of one-half pint or more shall be held to be so filled as to mislead the purchaser if it has a headspace in excess of 8 per cent of the total capacity of the bottle after closure.

Unless otherwise instructed, Owens-Illinois liquor bottles are made with the following percentage headspace:

1.6 oz. miniature	5.9%
2 oz.	4.7%
8 oz.	5.8%
12-4/5 oz.	4.4%
16 oz.	3.9%
25-3/5 oz.	3.5%
32 oz.	3.3%
64 oz.	3.1%
128 oz.	3.1%

D. If capacity lettering of ¼″ or greater is blown into the bottle in the same side as the brand label, net contents of container need not be stated on any label.

E. The following permit numbers have been issued to the Owens-Illinois Glass Company and will be blown in the bottom of all bottles along with customer's permit number and year of manufacture.

52.	Owens-Illinois Glass Co.,	Columbus, Ohio
54.	" " " "	Fairmont, W. Va.
55.	" " " "	Huntington, W. Va.
56.	" " " "	Charleston, W. Va.
57.	" " " "	Bridgeton, N. J.
58.	" " " "	Clarion, Pa.
60.	" " " "	Gas City, Ind.
62.	" " " "	Terre Haute, Ind.
64.	" " " "	Alton, Ill.
65.	" " " "	Streator, Ill.
66.	Kimble Glass Co.	Chicago Heights, Ill.
88.	Owens-Illinois Glass Co.,	Los Angeles, Calif.
101.	" " " "	Oakland, Calif.
111.	" " " "	Waco, Texas

F. Each order for the shipment or delivery of liquor bottles and other authorized marked containers shall show the name of the manufacturer-consignor, the date of the order, the shipping or delivery destination, the name and address of the consignee, the method of forwarding, and the shipment or delivery date requested by the consignee. This order must accompany F.O.'s covering shipments when sent to Toledo or factories.

3. **Wine Bottles**

A. The standards of fill allow wine to be bottled in the following sizes:

4.9 gallons	4/5 pint
3 gallons	2/5 pint
1 gallon	4 ounces
½ gallon	3 ounces
1 quart	2 ounces
4/5 quart	

B. The net contents need not be stated on the label if the net contents are blown in the bottle on the same side as the brand label.

C. Headspace. A wine bottle shall be so made and filled as to have a headspace not in excess of 6% of its total capacity after closure if the net contents of the container is 2/5 pint or more, and a headspace not in excess of 10% of such capacity in the case of all other containers.

Unless otherwise instructed, all Owens-Illinois wine bottles will be made with the following percentage headspace:

1.6 oz. miniature	5.9%
2 oz.	4.7%
8 oz.	4.7%
12-4/5 oz.	3.4%
16 oz.	3.1%
25-3/5 oz.	2.4%
32 oz.	2.1%
64 oz.	1.6%
128 oz.	1.3%

RETURN TO
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